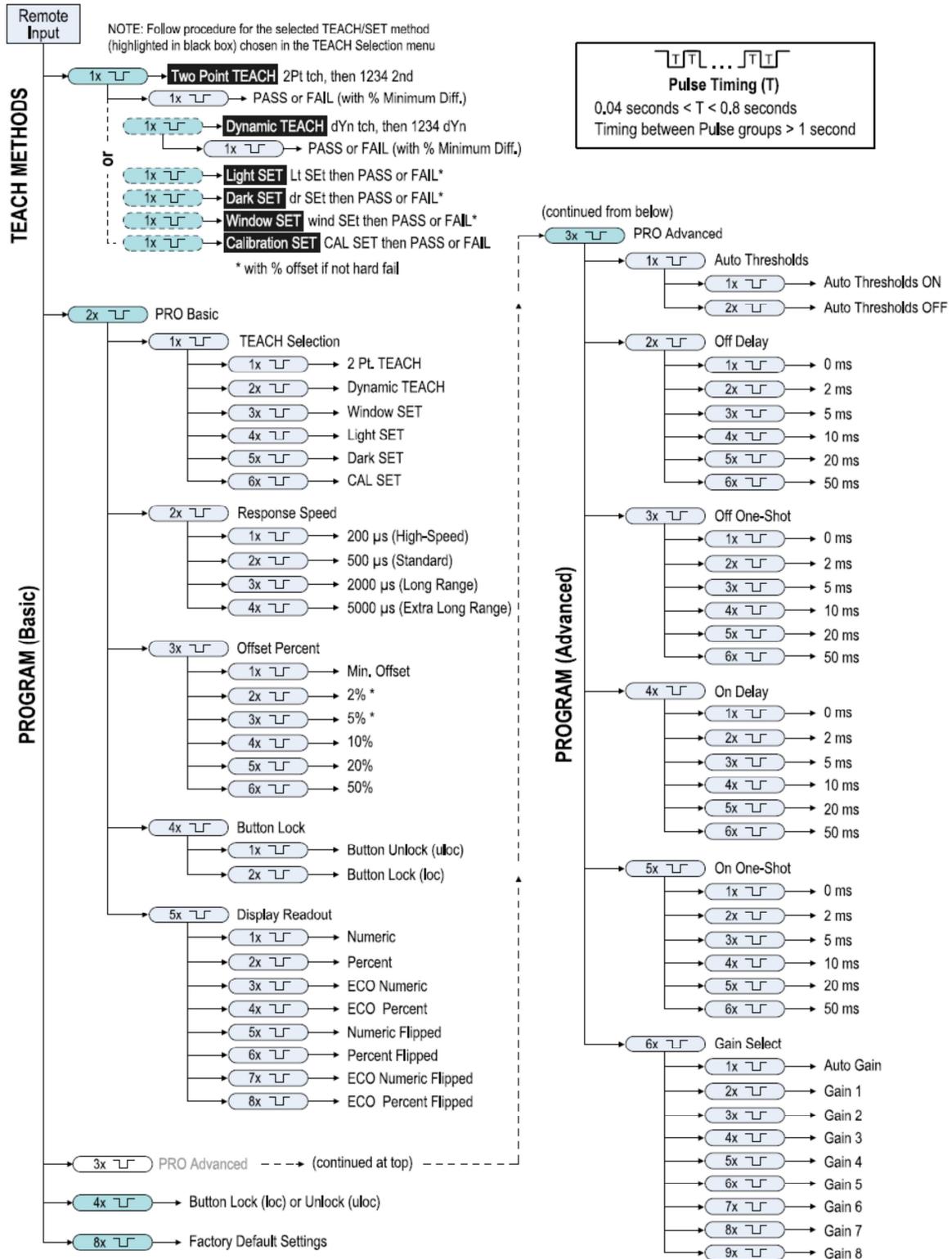


S70-E1 Remote programming (not available on IO-Link models)

The remote input may be used to perform TEACH/SET methods and to program the sensor remotely. Connect the white input wire of the sensor to ground (0 V dc), with a remote switch connected between them. Pulse the remote input according to the diagram below.

The sensor exits TEACH and remote programming modes after a 60 second timeout. Users may exit TEACH and remote programming modes by setting the remote input low for more than 2 seconds. In either case, the sensor returns to Run mode without saving any new settings.

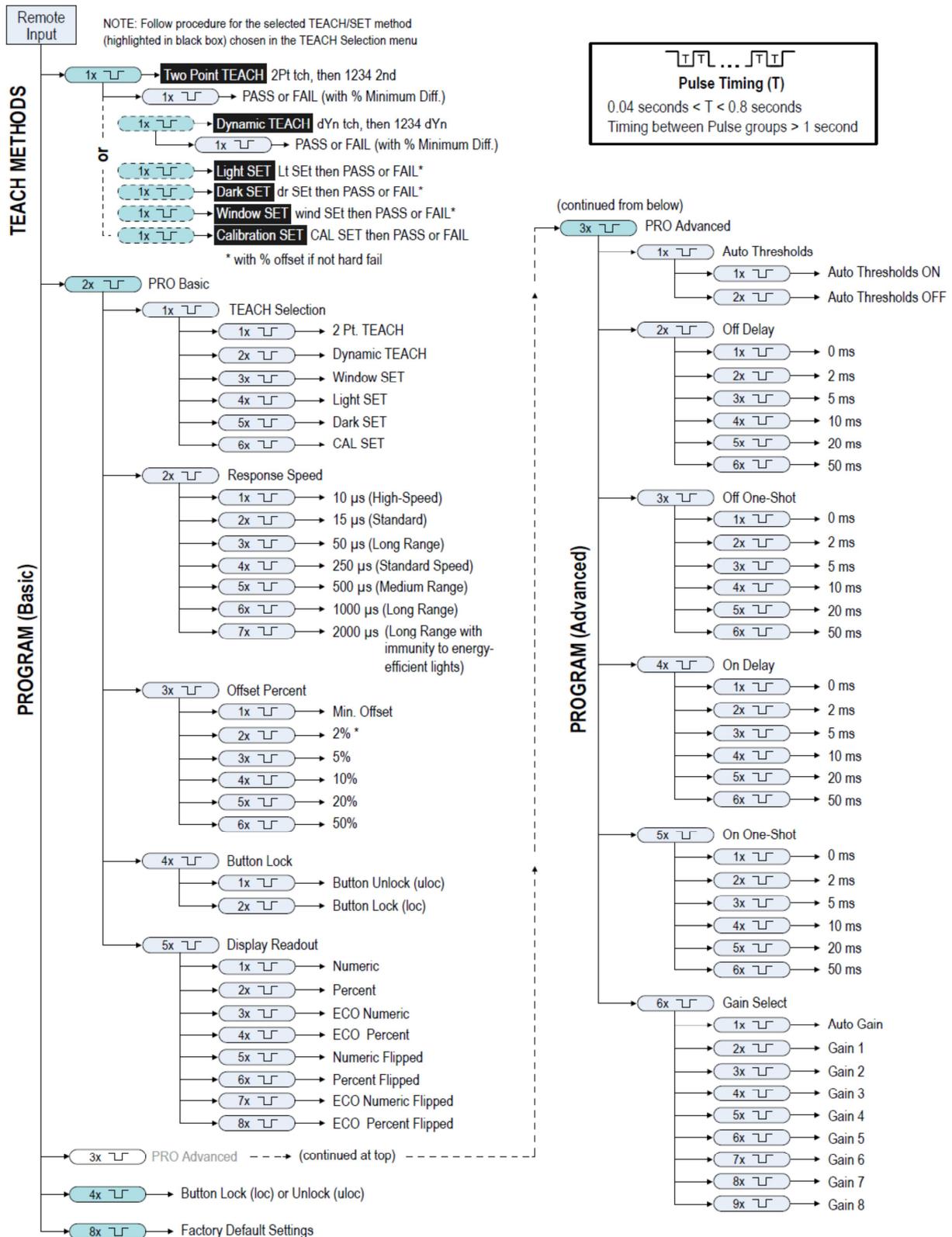


* In High Speed and Standard Response, 2% and 5% offsets are forced to Min, Offset

S70-E2 Remote programming

The remote input may be used to perform TEACH/SET methods and to program the sensor remotely. Connect the white input wire of the sensor to ground (0 V dc), with a remote switch connected between them. Pulse the remote input according to the diagram below.

The sensor exits TEACH and remote programming modes after a 60 second timeout. Users may exit TEACH and remote programming modes by setting the remote input low for more than 2 seconds. In either case, the sensor returns to Run mode without saving any new settings.



* In Super High-Speed and High-Speed Responses, 2% offset is forced to Min. Offset