



> SG2 BASE Safety Light Curtains



ORIGINAL INSTRUCTIONS (ref. 2006/42/EC)

Datasensing S.r.l.
Strada S. Caterina 235 - 41122 Modena - Italy
Tel: +39 059 420411 - Fax: +39 059 253973 - www.datasensing.com

"SG2 BASE" Instruction Manual

Ed.: 03/2023

© 2012 – 2023 Datasensing S.r.l. ♦ ALL RIGHTS RESERVED. ♦ Without limiting the rights under copyright, no part of this documentation may be reproduced, stored in or introduced into a retrieval system, or transmitted in any form or by any means, or for any purpose, without the express written permission of Datasensing S.r.l. Datasensing and the Datasensing logo are trademarks of Datasensing S.r.l. Datalogic and the Datalogic logo are registered trademarks of Datalogic S.p.A. in many countries, including the U.S.A. and the E.U.

806000800 Rev. A

Compliance

European Declaration of Conformity

Hereby, Datasensing S.r.l. declares that the full text of the European Declaration of Conformity is available at: www.datasensing.com. Select the link from the downloads section of the product page.

UKCA Declaration of Conformity

Hereby, Datasensing S.r.l. declares that the full text of the UKCA Declaration of Conformity is available at: www.datasensing.com. Select the link from the downloads section of the product page.

1	GENERAL INFORMATION	6
1.1	General description	6
1.2	Package contents	7
1.3	New features compared to SF2 series	8
1.4	How to choose the device	9
1.4.1	Detection capability	9
1.4.2	Height of the detection zone	10
1.4.3	Minimum installation distance	11
1.5	Typical applications	14
1.6	Safety information	16
2	INSTALLATION.....	17
2.1	Precautions to be observed for the choice and installation	17
2.2	General information on device positioning	18
2.2.1	Minimum distance from reflecting surfaces	19
2.2.2	Distance between homologous devices	21
2.2.3	Emitter and Receiver Orientation	23
2.2.4	Use of deviating mirrors	24
2.2.5	Controls after first installation	25
3	MECHANICAL MOUNTING	26
4	ELECTRICAL CONNECTIONS.....	28
4.1	Pin-out and configuration pin connection	28
4.2	Notes on connections	29
4.3	Earth connection	31
5	ALIGNMENT PROCEDURE.....	32
5.1	Correct alignment procedure	34
6	FUNCTIONS SETTING	35
6.1	Reset mode	35
7	FUNCTIONS	36
7.1	Test	36
7.2	Reset	36
8	USER INTERFACE AND DIAGNOSTICS	37
8.1	User interface	37
8.2	Diagnostic messages	38
9	PERIODICAL CHECKS.....	39
9.1	General information and useful data	40
9.2	Warranty	40
10	DEVICE MAINTENANCE	41
10.1	Product disposal	41
11	TECHNICAL DATA	42
12	AVAILABLE MODELS	43
13	OVERALL DIMENSIONS	45
14	INCLUDED ACCESSORIES	46

15	ACCESSORIES	47
15.1	(ST-KSTD) Metal angled fixing bracket	47
15.2	(ST-KPxMP) Plastic angled fixing bracket	49
15.3	(ST-K4ROT) Metal rotating fixing bracket.....	51
15.4	(SG-PSB) Protective stands	52
15.5	(SG-P) Plate kit for protective stands	53
15.6	(SE-S) Columns and floor stands	54
15.7	(SG-DM) Deviating mirrors	55
15.8	(SG-IP69K) PMMA protection tubes	57
15.9	(SG-LS) PMMA lens shield	58
15.10	(TP) Test piece	59
15.11	Connection cables	60
15.12	(SG-LP) Laser pointer.....	61
15.13	(SE-SR2) Safety relay.....	62
15.14	62	
16	GLOSSARY	63

1 GENERAL INFORMATION

1.1 GENERAL DESCRIPTION

The safety light curtains are optoelectronic multibeam devices that are used to protect working areas that, in presence of machines, robots, and automatic systems in general, can become dangerous for operators that can get in touch, even accidentally, with moving parts.

The light curtains are intrinsic safety systems used as accident-prevention protection devices and are manufactured in accordance with the international Standards in force for safety, in particular:

NORM	DESCRIPTION
EN 61496-1: 2013	Safety of machinery: electrosensitive protective equipment. Part 1: General prescriptions and tests.
EN 61496-2: 2013	Safety of machinery: electrosensitive protective equipment - Particular requirements for equipment using active optoelectronic protective devices.
EN ISO 13849-1: 2015	Safety of machinery. Safety-related parts of control systems. Part 1: General principles for design
EN 61508-1: 2010	Functional safety of electrical/electronic/programmable electronic safety-related systems. Part 1: General requirements
EN 61508-2: 2010	Functional safety of electrical/electronic/programmable electronic safety-related systems. Part 2: Requirements for electrical/electronic/programmable electronic safety-related systems
EN 61508-3: 2010	Functional safety of electrical/electronic/programmable electronic safety-related systems. Part 3: Software requirements
EN 61508-4: 2010	Functional safety of electrical/electronic/programmable electronic safety-related systems. Part 4: Definitions and abbreviations
EN 62061:2005/A2: 2015	Safety of machinery. Functional safety of electrical/ electronic/programmable electronic safety-related control systems.

The device, consisting of one emitter and one receiver contained inside aluminium profiles, generates infrared beams that detect any opaque object positioned within the light curtain detection field.

The emitter and the receiver are equipped with the command and control functions.

The connections are made through one or more connectors as specified in cfr. **ELECTRICAL CONNECTIONS page 28**.

The synchronisation between the emitter and the receiver takes place optically, i.e. no electrical connection between the two units is required.

The microprocessor guarantees the check and the management of the beams that are sent and received through the units: the microprocessor – through some LEDs – informs the operator about the general conditions of the safety light curtain (cfr. **USER INTERFACE AND DIAGNOSTICS page 37**).

The receiver is the main controller for all functions. It monitors all safety actions in case of failure and performs general functions as well.

During installation, an user interface facilitates the alignment of both units (cfr. **ALIGNMENT PROCEDURE page 32**).

As soon as an object, or a limb or the operator's body accidentally interrupts one or some of the infrared beams sent by the emitter, the receiver immediately opens the OSSD outputs or trigger Safety State over connected safety Fieldbus.

Some parts or sections of this manual containing important information for the user or installing operator are preceded by a note:



Notes and detailed descriptions about particular characteristics of the safety devices in order to better explain their functioning. Special instructions regarding the installation process.

This manual contains all the information necessary for the selection and operation of the safety devices.

However, specialised knowledge not included in this technical description is required for the planning and implementation of a safety light curtain on a power-driven machine.

As the required knowledge may not be completely included in this manual, we suggest the customer to contact Datasensing Technical Service for any necessary information relative to the functioning of the light curtains and the safety rules that regulate the correct installation (cfr. **USER INTERFACE AND DIAGNOSTICS page 37**).

1.2 PACKAGE CONTENTS

Package contains the following objects:

- Receiver (RX)
- Emitter (TX)
- Quick Guide of safety light curtain
- Periodical checklist and maintenance schedule
- Mini-DVD with instruction manual and other documents
- 4 angled fixing brackets and specific fasteners
- 2 additional angled fixing brackets for models with heights included between 1200 and 1800 mm

1.3 NEW FEATURES COMPARED TO SF2 SERIES

The SF2 safety light curtains, compared to the SG series, present the following new features:

- Increased operating distance
- Range enlargement with 150 to 1800 mm controlled heights
- Reduced response times
- New fastening system with rotating brackets
- New mechanical profile compatible with SE accessories
- Different positioning of synchronisation optics (the first one from the reference line)
- Different mechanical mounting

1.4 HOW TO CHOOSE THE DEVICE

There are at least three different main characteristics that should be considered when choosing a safety light curtain, after having evaluated the risk assessment.

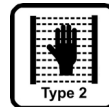
1.4.1 Detection capability

The detection capability (or resolution) of the device is the minimum diameter that an opaque object must have in order to obscure at least one of the beams that constitute the detection zone and to actuate the sensing device.

The resolution is related to the part of the body to be protected.

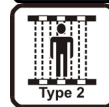
R=30 mm

Hand protection



R = 50 mm

Presence control



R = 90 mm

As shown in **Fig 1 - page 9**, the resolution only depends on the geometrical characteristics of the lenses, diameter and distance between centres, and is independent of any environmental and operating conditions of the safety light curtain.

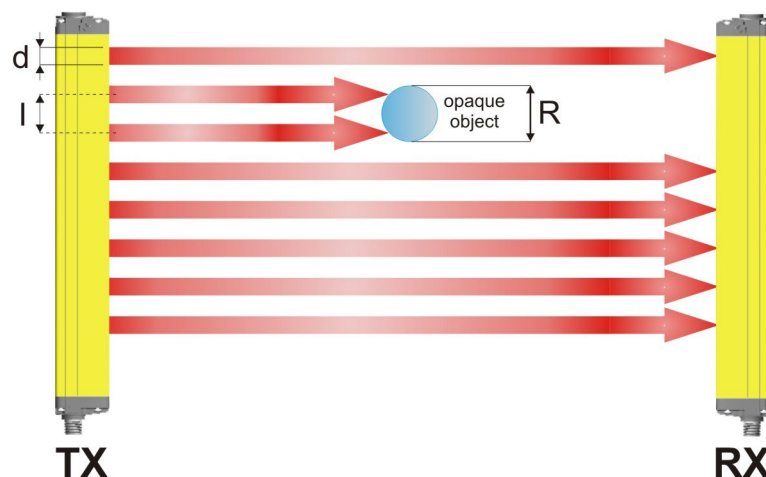


Fig 1 - Detection capability

The resolution value is obtained applying the following formula:

$$R = l + d$$

where:

l =Interaxes between two adjacent optics

d =Lens diameter

1.4.2 Height of the detection zone

The controlled height is the height protected by the safety light curtain.

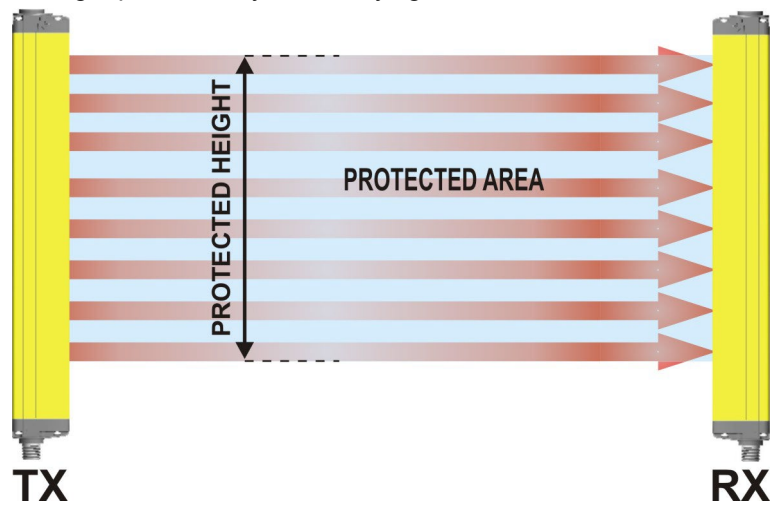
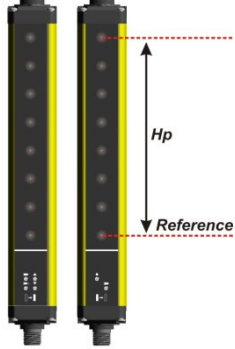


Fig 2 - Detection Zone

	Model 30mm	Model 50mm	Model 90mm	Controlled height Hp (mm)
	SG2-30-015-OO-X	-	-	150
	SG2-30-030-OO-X	SG2-50-030-OO-X	SG2-90-030-OO-X	300
	SG2-30-045-OO-X	SG2-50-045-OO-X	SG2-90-045-OO-X	450
	SG2-30-060-OO-X	SG2-50-060-OO-X	SG2-90-060-OO-X	600
	SG2-30-075-OO-X	SG2-50-075-OO-X	SG2-90-075-OO-X	750
	SG2-30-090-OO-X	SG2-50-090-OO-X	SG2-90-090-OO-X	900
	SG2-30-105-OO-X	SG2-50-105-OO-X	SG2-90-105-OO-X	1050
	SG2-30-120-OO-X	SG2-50-120-OO-X	SG2-90-120-OO-X	1200
	SG2-30-135-OO-X	SG2-50-135-OO-X	SG2-90-135-OO-X	1350
	SG2-30-150-OO-X	SG2-50-150-OO-X	SG2-90-150-OO-X	1500
	SG2-30-165-OO-X	SG2-50-165-OO-X	SG2-90-165-OO-X	1650
	SG2-30-180-OO-X	SG2-50-180-OO-X	SG2-90-180-OO-X	1800

1.4.3 Minimum installation distance

The safety device must be positioned at a specific safety distance (**Fig 3 - page 11**).

This distance must ensure that the dangerous area cannot be reached before the dangerous motion of the machine has been stopped by the Safety Control System.

The safety distance depends on 4 factors, according to the EN ISO 13855 Standard:

- Response time of the ESPE (the time between the effective beam interruption and the opening of the OSSD contacts)
- Machine stopping time including Safety Control System computing and actuating time if present.
- ESPE resolution
- Approaching speed of the object to be detected

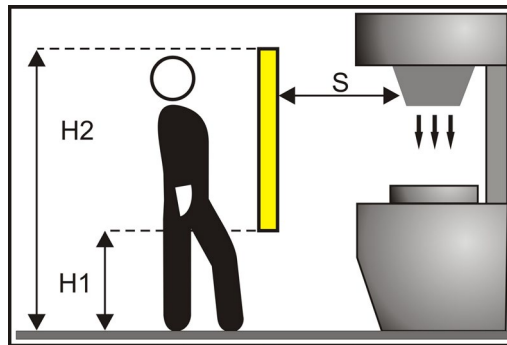


Fig 3 - Installation distance (vertical positioning)

The following formula is used for the calculation of the safety distance:

$$S = K (t_1 + t_2) + C$$

where:

- S = Minimum safety distance in mm
 K = Speed of the object, limb or body approaching the dangerous area in mm/sec
 t₁ = Response time of the ESPE in seconds (see cfr. **TECHNICAL DATA page 42**)
 t₂ = Machine stopping time in seconds (including the Safety Control System)
 C = Additional distance based on the possibility to insert the body or one of body parts inside the dangerous area before the protective device trips.
 C=8 (R -14) for devices with resolution ≤ 40 mm
 C=850 mm for devices with resolution > 40 mm
 R = Resolution of the system



K value is:

2000 mm/s if the calculated value of S is ≤ 500 mm

1600 mm/s if the calculated value of S is > 500 mm

When devices with > 40 mm resolution are used, the height of the top beam has to be ≥ 900 mm (H2) from machine supporting base while the height of the bottom beam has to be ≤ 300 mm (H1).

If the safety light curtain must be mounted in a horizontal position (**Fig 4 - page 12**) the distance between the dangerous area and the most distant optical beam must be equal to the value calculated using the following formula:

$$S = 1600 \text{ mm/s} (t_1 + t_2) + 1200 - 0,4 H$$

where:

- S = Minimum safety distance in mm.
- t1 = Response time of the ESPE in seconds (cfr. **TECHNICAL DATA page 42**)
- t2 = Machine stopping time in seconds (including the Safety Control System)
- H = Beam height from ground; this height must always be less than 1,000 mm.

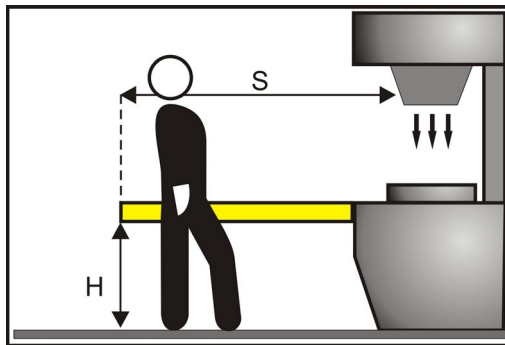


Fig 4 - Installation distance (horizontal positioning)

Practical examples

Let's suppose to have a light curtain with height = 600 mm

To calculate the distance of the device from the ESPE, in a vertical position, the following formula is used:

$$S = K \cdot T + C$$

where:

- S = Minimum safety distance in mm.
- t1 = ESPE response time
- t2 = Machine total stopping time (Including safety control system).
- T = (t1 + t2) Overall system stopping performance
- C = $8 \cdot (R - 14)$ for devices with resolution ≤ 40 mm
- R = Resolution of the system

In all cases, if $K = 2000 \text{ mm/sec}$ then S will be > 500 mm.

Distance will have then to be recalculated using $K = 1600 \text{ mm/sec}$.

	SG2-30-060	SG2-50-060	SG2-90-060
T	0.398 sec	0.393 sec	0.391 sec
C	128 mm	850 mm	850 mm
S	764.8 mm	1478.8 mm	1475.6 mm

To calculate the distance of the device from the ESPE, in a horizontal position, the following formula is used:

$$S = 1600 \cdot T + 1200 - 0.4 \cdot H$$

where:

- H = Beam min. height from ground $15 \cdot (R - 50)$
- R = Resolution of the device

	SG2-30-060	SG2-50-060	SG2-90-060
-	-	0.3 sec	0.391 sec
H	-	0 mm	600 mm
S	-	1828.8 mm	1585.6 mm



The reference standard is EN ISO 13855 "Safety of machinery - Positioning of safeguards with respect to the approach speeds of parts of the human body".
The following information is to be considered as indicative and concise.
For correct safety distance please refer to complete standard EN ISO 13855.

1.5 TYPICAL APPLICATIONS

The safety light curtains of the SG series are used in all automation fields where the control and protection of the access to dangerous areas are necessary.

In particular, they are used to stop the moving of mechanical parts in:

- Automatic machines;
- Machines for packaging, material handling, storing;
- Weaving machines, wood working machines, ceramic working machines;
- Automatic and semiautomatic assembly lines;
- Automatic warehouses.



In food industry applications, DATASENSING Technical Service has to verify the compatibility of the material of the safety light curtain housing with any chemical agents used in the production process.

Example 1: Hand protection on moulding machine

In order to protect the light curtain against dust and humidity, the IP69K protective enclosure is used.

The aim is to prevent operator hands from being squashed during the final product stacking process. In addition, the solution must not interfere with the manufacturing process.

Working premises are characterised by a humidity of 85% and a temperature of 25 °C.

Moreover, washing with cold high-pressure waterjets is frequent, as well as the use of alkaline detergents or acids. Cold water rinsing jets (5 - 10 °C) are also used at a pressure of 40 bar.

Solution: IP69K protection, made of a PMMA acrylic tube with v4a stainless steel caps, offers an effective solution without trapping dirt or contamination. The cap's O'ring prevents water or dirt from entering the tube and at the same time, prevents also internal condensation.

The cable connection is protected and fixed by a PG gland that prevents water or dirt from entering the tube.

Advantages: the serie SG protective enclosure (optional) ensures a reliable protection of the light curtains even in extreme environmental conditions.

Not only does the IP69K protective enclosure meet hygiene, washing resistance, availability and safety requirements, but also ergonomic and productivity requirements, as the protected area remains always accessible when the machine is stopped.

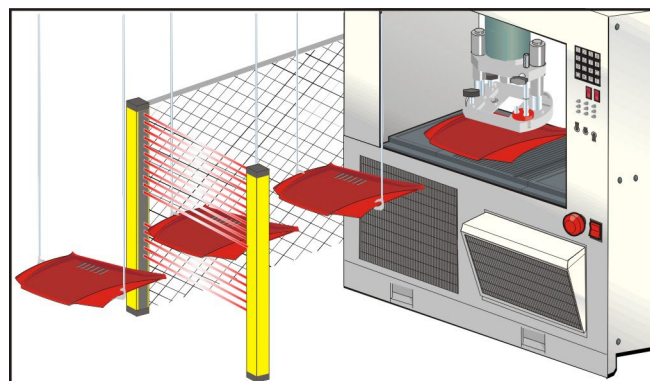


Fig 5 - Hand protection on moulding machine

Example 2: Cooling and air conditioning systems

Cooling and air conditioning systems, as well as automotive equipment and components, are checked inside a machine to detect possible leaks using a helium mass spectrometer. The point where these parts are positioned inside the measuring chamber, requires a Type 2 protection ensuring space reduction and safe access to the protected area.

Solution: SG series safety light curtain represents is the ideal solution considering the requirements and application. The test machine is immediately stopped even when just one of the light curtain beams is interrupted.

Advantages: the SG light curtain meets the customer needs when easy access is necessary in presence of machine stops. Easy installation, configuration and use are other advantages.

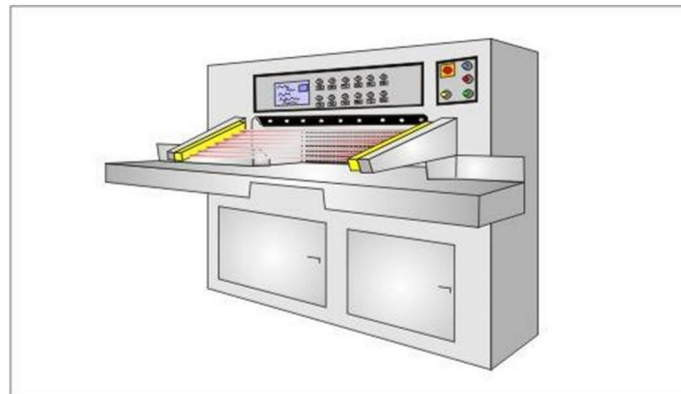


Fig 6 - Cooling and air conditioning systems

Example 3: Automatic warehouses

Operator protection in automatic warehouses.

Solution: the SG safety light curtain series represents the ideal solution if the safety requirements and the application are considered. When even just one of the light curtain beams is interrupted, the carousel is immediately stopped.

Advantages: the SG light curtain meets the customer's needs when easy access is necessary in presence of machine stops. Easy installation, configuration and use are other advantages.



Fig 7 - Automatic warehouses

1.6 SAFETY INFORMATION



For a correct and safe use of the safety light curtains, the following points must be observed:

- The stopping system of the machine must be electrically controlled.
- This control system must be able to stop the dangerous movement of the machine within the total machine stopping time T as per paragraph **Minimum installation distance page 11** and during all working cycle phases.
- Mounting and connection of the safety light curtain must be carried out by qualified personnel only, according to the indications included in the special sections (refer to sections **INSTALLATION page 17**, **MECHANICAL MOUNTING page 26**, **ELECTRICAL CONNECTIONS page 28**, **ALIGNMENT PROCEDURE page 32**) and in the applicable standards.
- The safety light curtain must be securely placed in a particular position so that access to the dangerous zone is not possible without the interruption of the beams (refer section **INSTALLATION page 17**).
- The personnel operating in the dangerous area must be well trained and must have adequate knowledge of all the operating procedures of the safety light curtain.
- The TEST button must be located outside the protected area because the operator must check the protected area during all Test operation.



Please carefully read the instructions for the correct functioning before powering the light curtain on.

2 INSTALLATION

2.1 PRECAUTIONS TO BE OBSERVED FOR THE CHOICE AND INSTALLATION



Make sure that the protection level assured by the light curtain device is compatible with the real danger level of the machine to be controlled, according to EN ISO 13849-1: 2015 or EN 62061:2005/A2: 2015.

- Use only matched emitter and receiver pairs with same serial no.
- The outputs (OSSD) of the ESPE must be used as machine stopping devices and not as command devices.
- The machine must have its own START command.
- The dimension of the smallest object to be detected must be larger than the resolution level of the device.
- The ESPE must be installed in an environment complying with the characteristics indicated in **TECHNICAL DATA page 42**.
- The ESPE must not be installed close to strong and/or flashing light sources, in particular close to the front window of receiving unit.
- The presence of intense electromagnetic disturbances could affect device's correct operation.
- This condition shall be carefully assessed with the advice of DATASENSING Technical Service.
- The operating distance of the device can be reduced in presence of smog, fog or airborne dust.
- A sudden change in environment temperature, with very low minimum peaks, can generate a small condensation layer on the lenses and thus jeopardize correct operation.

2.2 GENERAL INFORMATION ON DEVICE POSITIONING

The safety light curtain should be carefully positioned in order to provide the necessary protection. Access to the dangerous area must only be possible by passing through the protecting safety light beams.



Fig 8 - page 18 shows some examples of possible access to the machine from the top and the bottom sides. These situations may be very dangerous and so the installation of the safety light curtain at sufficient height in order to completely cover the access to the dangerous area (Fig 9 - page 18) becomes necessary.

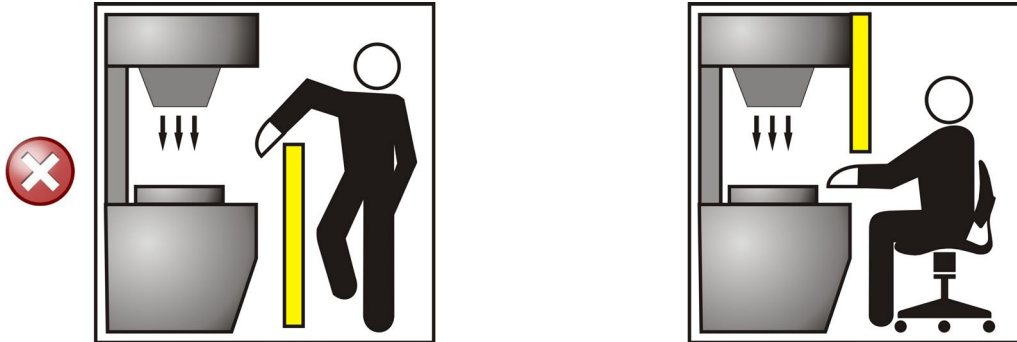


Fig 8 - Wrong light curtain positioning

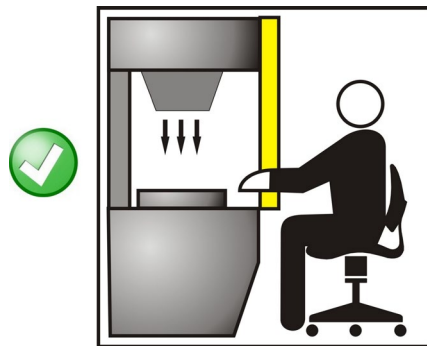


Fig 9 - Correct light curtain positioning



If the operator is able to enter in the dangerous area, an additional mechanical protection must be mounted to prevent the access.

Under standard operating conditions, machine starting must not be possible while operators are inside the dangerous area.

Where it is not possible to install safety light curtain very near to the dangerous zone, a second light curtain must be mounted in a horizontal position in order to prevent any lateral access, as shown in Fig 11 - page 18.

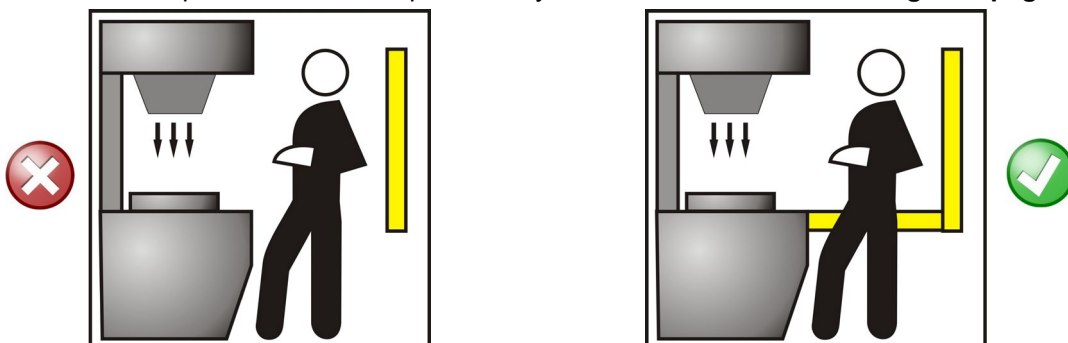


Fig 10 - Wrong light curtain positioning

Fig 11 - Correct light curtain positioning

2.2.1 Minimum distance from reflecting surfaces

Reflecting surfaces placed near the light beams of the safety device (over, under or laterally) can cause passive reflections. These reflections can affect the recognition of an object inside the controlled area. Moreover, if the RX receiver detects a secondary beam (reflected by the side-reflecting surface) the object might not be detected, even if the object interrupts the main beam.

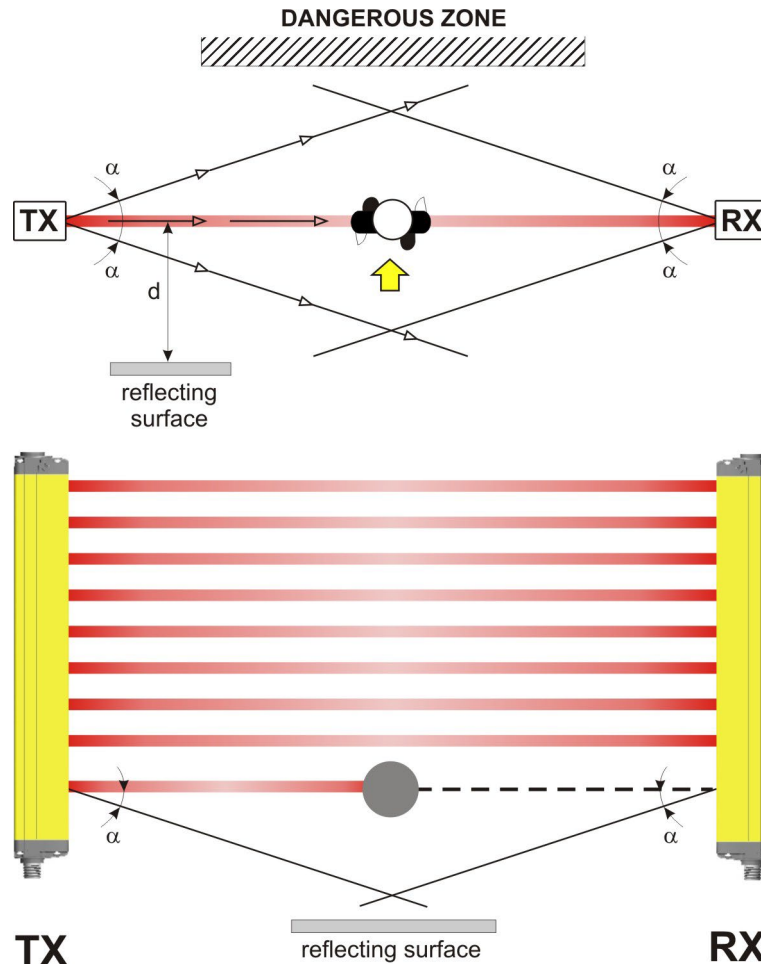


Fig 12 - Distance from reflecting surfaces

It is important to position the safety light curtain according to the minimum distance from reflecting surfaces.

The minimum distance depends on:

- operating distance between emitter (TX) and receiver (RX);
- real aperture angle of ESPE (EAA); especially:

for ESPE Type 2 EAA = 10° ($\alpha = \pm 5^\circ$)

Diagram of shows the minimum distance from the reflecting surface (Dsr), based on the operating distance:

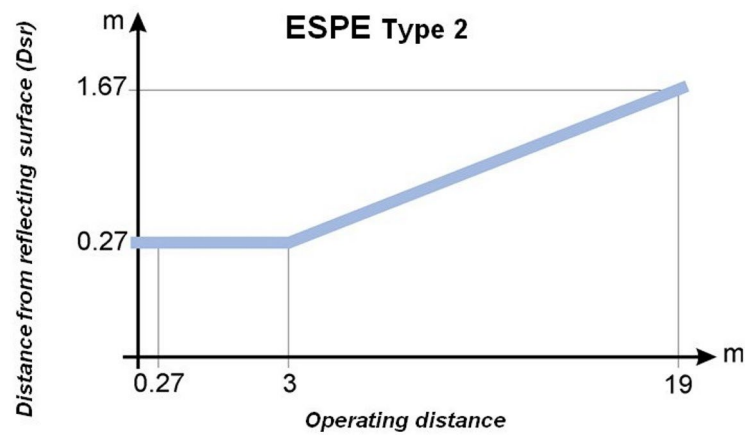


Fig 13 - Minimum distance from reflective surface

The formula to get Dsr is the following:

For ESPE Type 2:

$$Dsr (m) = 0.27$$

for operating distance < 3 m

$$Dsr (m) = 0.5 \times \text{operating distance (m)} \times \tan 2a$$

for operating distance $\geq$ 3 m

2.2.2 Distance between homologous devices

The following graphic shows the distance from the interfering devices (D_{do}) according to the operating distance (D_{op}) of the couple (TXA – RXA).

If different safety devices have to be installed in adjacent areas, the emitter of one device must not interfere dangerously with the receiver of the other device.

The TXB interfering device must be positioned outside a minimum D_{do} distance from the TXA – RXA emitter-receiver couple axis.

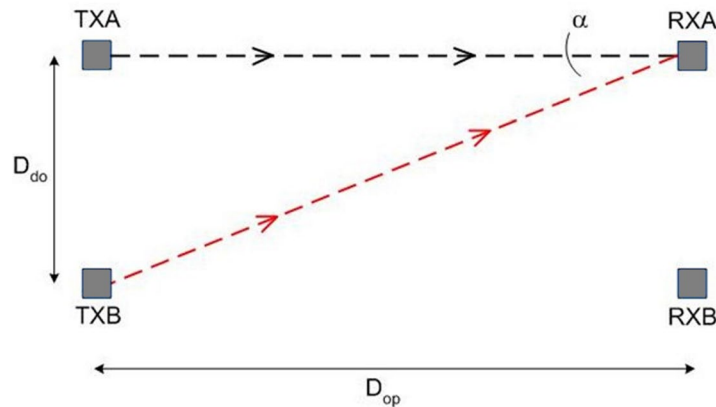


Fig 14 - Distance between homologous devices

This minimum D_{do} distance depends on:

- the operating distance between emitter (TXA) and receiver (RXA)
- the effective aperture angle of the ESPE (EAA)



The interfering device (TXB) must be positioned at the same D_{do} distance, calculated as shown above, even if closer to TXA respect to RXA. Installation precautions have to be taken to avoid interference between homologous devices. A typical situation is represented by the installation areas of several adjacent safety devices aligned one next to the other, for example in plants with different machines.

The figure provides two examples:

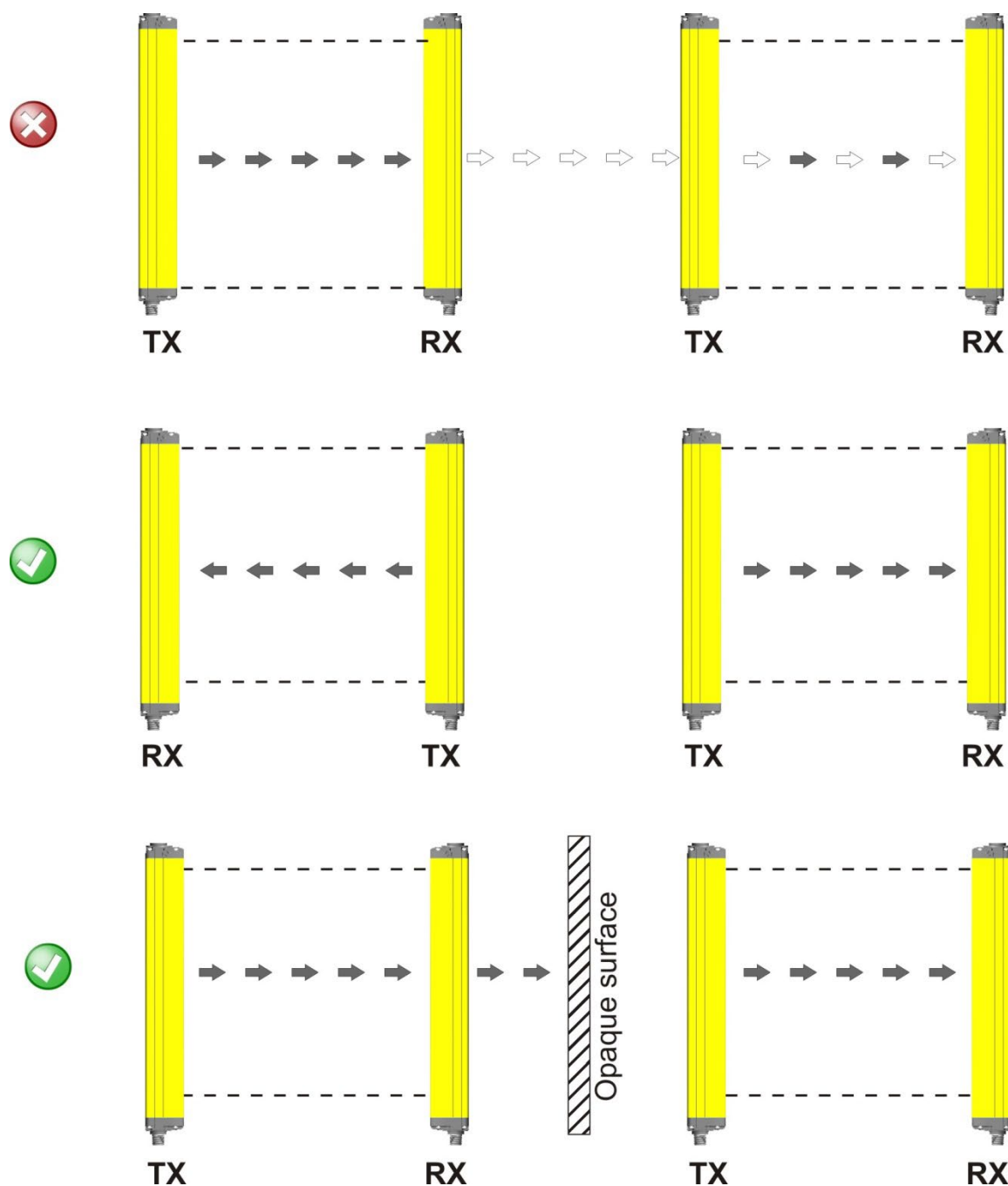


Fig 15 - Recommended positioning for homologous devices



If two light curtains have to be mounted near each other as reported in the first example of Fig 15 - page 22.

2.2.3 Emitter and Receiver Orientation

The two units shall be assembled parallel each other, with the beams arranged at right angles with the emission and receiving surface, and with the connectors pointing to the same direction.

The configurations shown in the figure must be avoided:

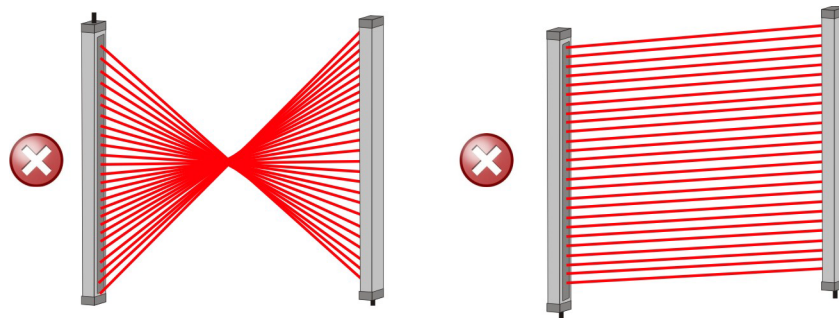


Fig 16 - Wrong light curtain TX-RX orientations

2.2.4 Use of deviating mirrors

The control of any dangerous area, with several but adjacent access sides, is possible using only one safety device and well-positioned deviating mirrors.

The figure shows a possible solution to control two different access sides, using one mirror placed at 45° with respect to the beams.

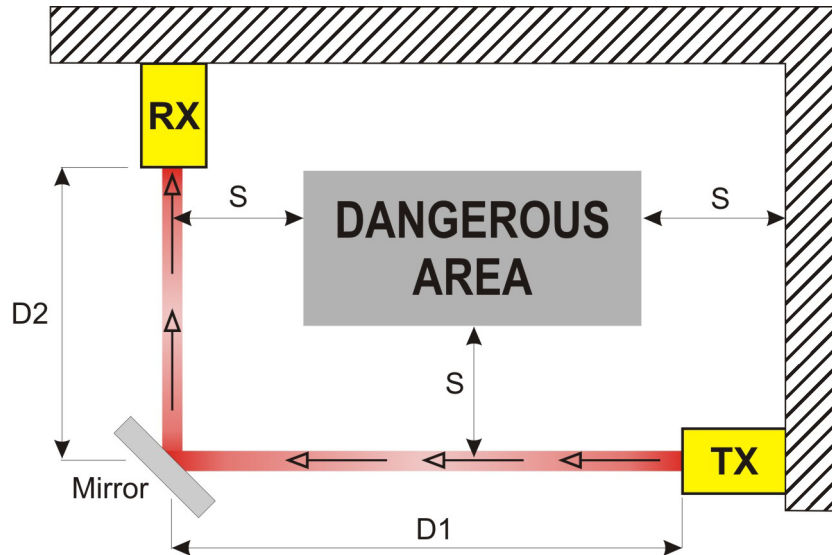


Fig 17 - Use of deviating mirrors

The operator must respect the following precautions when using the deviating mirrors:

- The alignment of the emitter and the receiver can be a very critical operation when deviating mirrors are used. Even very small displacements of the mirror is enough to lose alignment.
- The use of DATASENSING laser pointer accessory is recommended under these conditions.
- The minimum safety distance (S) must be respected for each single section of the beams.
- The effective operating range decreases by about 20% by using only one deviating mirror.

The following table shows estimated operating distances relating to the number of mirrors used.

Number of mirrors	Operating Distance
0	19 m
1	15.2 m

- The presence of dust or dirt on the reflecting surface of the mirror causes a drastic reduction in the range.

2.2.5 Controls after first installation

The control operations to carry-out after the first installation and before machine start-up are listed hereinafter. The controls must be carried-out by qualified personnel, either directly or under the strict supervision of the person in charge of machinery Safety.

Verify that:

- ESPE remains blocked (➡ lit RED) intercepting the beams along the protected area using the specific test piece, following the scheme in **Fig 18 - page 25**.

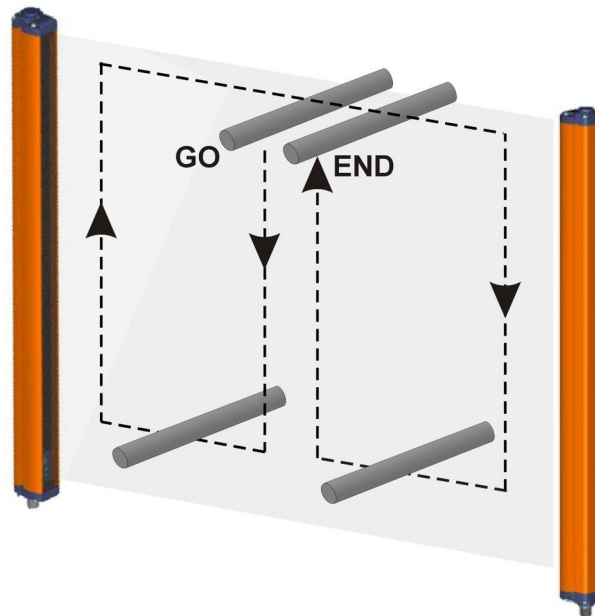


Fig 18 - Path of the test piece

TP-30 for light curtains with 30 mm resolution:	SG2-30-xx-x
TP-50 for light curtains with 50 mm resolution:	SG2-50-xx-x
TP-90 for light curtains with 90 mm resolution:	SG2-90-xx-x

- ESPE has to be correctly aligned, press slightly on the product side in both directions the red LED must not turn on ➡ I.
- The activation of the TEST function causes the opening of the OSSD outputs (red LED ➡ I on and controlled machine stop).
- The response time at machine STOP, including the ESPE and machine response times, must be included in the limits defined in the calculation of the safety distance (refer to cfr. **INSTALLATION page 17**).
- The safety distance between the dangerous parts and ESPE must comply with the requirements indicated in cfr. **INSTALLATION page 17**.
- A person must not access or remain between ESPE and the dangerous parts of the machine.
- Access to the dangerous areas of the machine must not be possible from any unprotected area.
- ESPE must not be disturbed by external light sources, ensuring that it remains in Normal operating function for at least 10-15 minutes and placing the specific test piece in the protected area in the SAFE condition for the same period.
- Verify the correspondence of all the accessory functions, activating them in the different operating conditions.

3 MECHANICAL MOUNTING

The emitting (TX) and receiving (RX) units must be installed with the relevant sensitive surfaces facing each other. The connectors must be positioned on the same side and the distance must be included within the operating range of the model used (see cfr. **TECHNICAL DATA** page 42).

The two units shall be positioned so as to be aligned and parallel as much as possible.

The next step is the fine alignment, as shown in chapter **ALIGNMENT PROCEDURE** page 32.

Two types of brackets can be used to fix the two units:

Angled fixing brackets are supplied with all models (**Fig 19 - page 26**).

Adjustable supports for correcting unit inclination on the axes are available on request (see cfr. **ACCESSORIES** page 47).

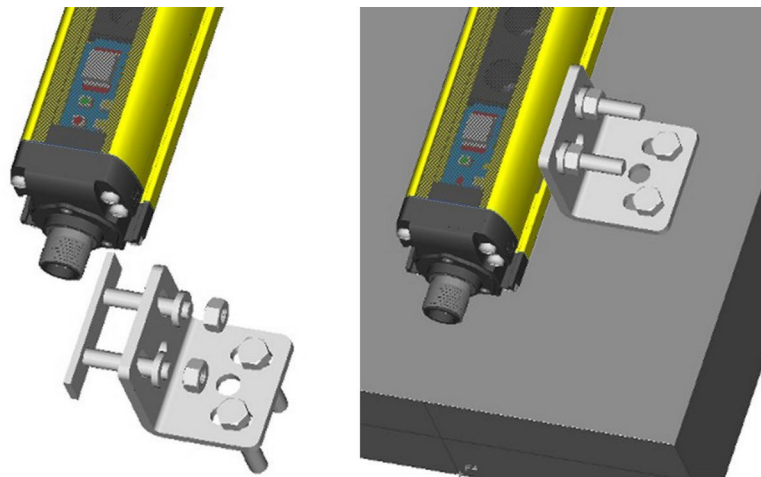


Fig 19 - Angle brackets

Rotating brackets (**Fig 20 - page 26**), available upon request, can be used as an alternative or together with angled brackets.

For fixing with rotating bracket, refer to **Fig 21 - page 27**.

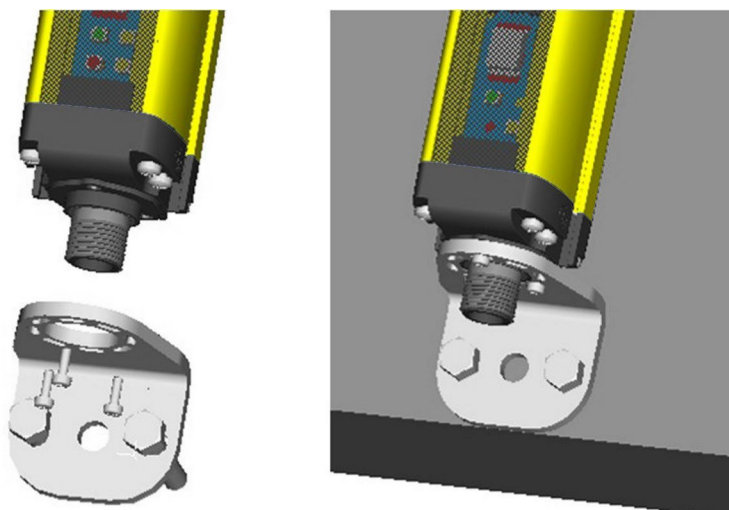


Fig 20 - Rotating brackets

Anti-vibration shock absorbers together with fixing brackets are recommended in applications with particularly strong vibrations to reduce the impact of the vibrations.

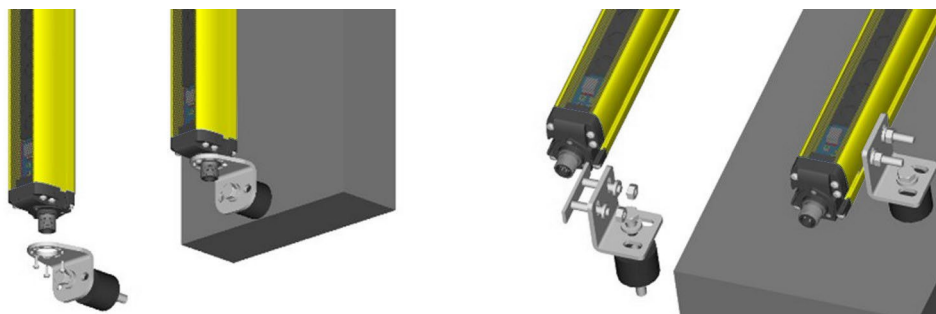


Fig 21 - Fixing brackets

Fig 21 - page 27 and table below show the recommended mounting positions according to the safety light curtain length.

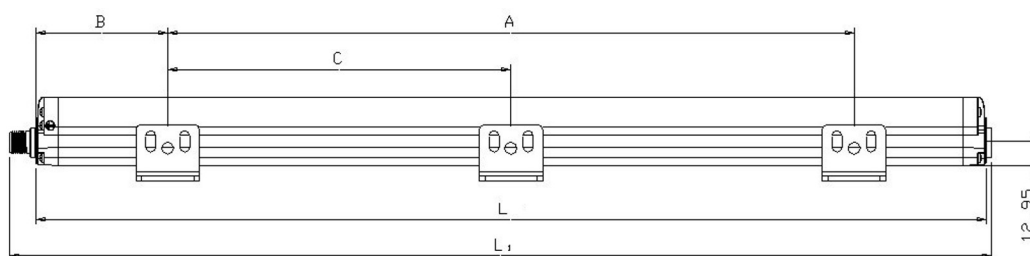


Fig 22 - Dimensions (mm)

VERSION	L (mm)	A (mm)	B (mm)	C (mm)
015	216.3	108	54	-
030	366.2	216	75	-
045	516.3	316	100	-
060	666.2	366	150	-
075	816.3	466	175	-
090	966.2	566	200	-
105	1116.2	666	225	-
120	1266.3	966	150	483
135	1416.2	1066	175	533
150	1566.3	1166	200	583
165	1716.3	1266	225	633
180	1866.3	1366	250	683

4 ELECTRICAL CONNECTIONS

4.1 PIN-OUT AND CONFIGURATION PIN CONNECTION

All electrical connections to the emitting and receiving units are made through a male M12 connector, located on the lower part of the two units.

For receiver a M12 5-poles connector is used, while for emitter a M12 4-poles connector is used.

RECEIVER (RX):

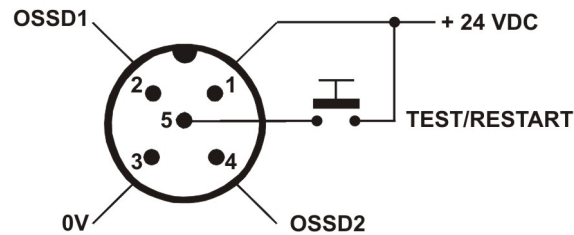


Fig 23 - Receiver

1 =	brown	= +24 VDC
2 =	white	= OSSD1
3 =	blue	= 0 V
4 =	black	= OSSD2
5 =	grey	= TEST/RESET

EMITTER (TX):

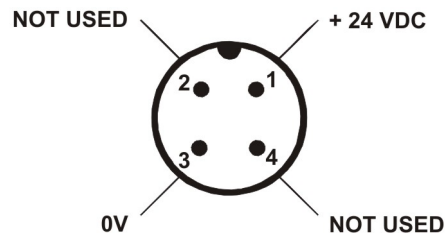


Fig 24 - Emitter

1 =	brown	= +24 VDC
2 =	white	= NOT USED
3 =	blue	= 0 V
4 =	black	= NOT USED

4.2 NOTES ON CONNECTIONS

For the correct operation of the safety light curtains, the following precautions regarding the electrical connections have to be respected:

- Do not place connection cables in contact with or near high-voltage cables and/or cable undergoing high current variations (e.g. motor power supplies, inverters, etc.).
- **Do not connect in the same multi-pole cable the OSSD wires of different light curtains.**
- The TEST/RESET wire must be connected through a N.O. button to the supply voltage of the ESPE.



The TEST/RESET button must be located in such a way that the operator can check the protected area during any Test and Reset operation. (see cfr.FUNCTION SETTING page 34).

- The device is already equipped with internal overvoltage and overcurrent suppression devices.
- **The use of other external components is not recommended.**

Example: connection to the safety relay SE-SR2

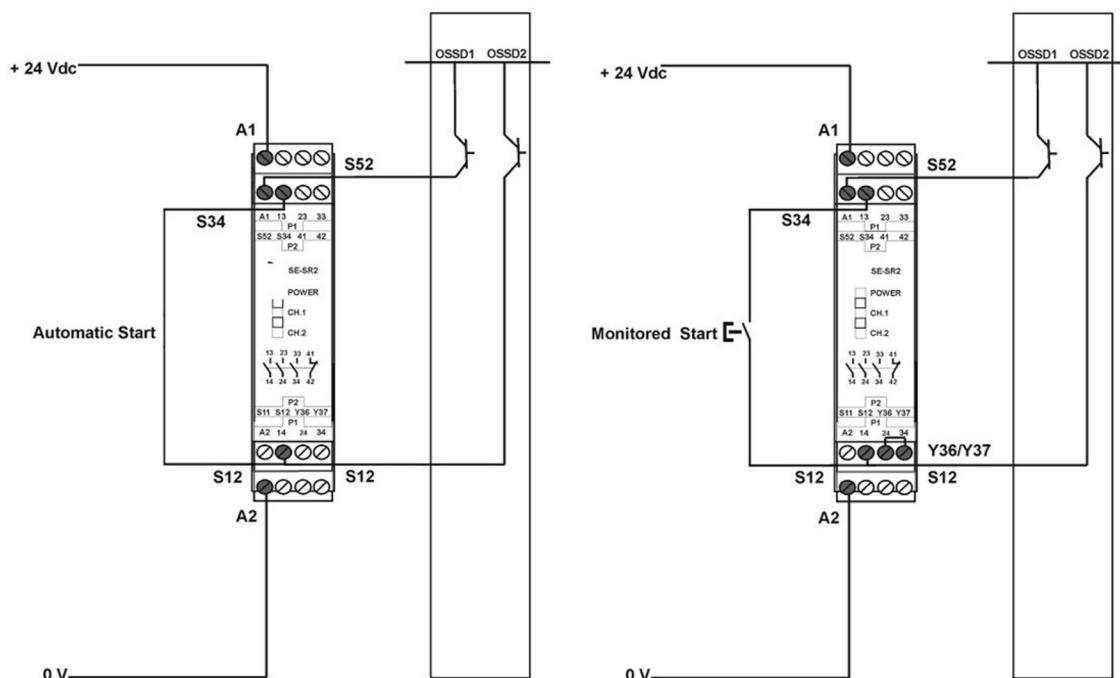


Fig 25 - Connection to SE-SR2 Safety Relays

The figures show the connection between the safety light curtains and the safety relay of the SE-SR2 series functioning in the Automatic Restart mode (left side) and Manual Restart with monitoring (right side).

- Do not use varistors, RC circuits or LEDs in parallel at relay inputs or in series at OSSD outputs.
- The OSSD1 and OSSD2 safety contacts cannot be connected in series or in parallel, but can be used separately, conforming to the plant's safety requirements.
- If one of these configurations is erroneously used, the device enters into the output failure condition (see cfr.USER INTERFACE AND DIAGNOSTICS page 37).

- Connect both OSSDs to the device to control.
- Failure to connect an OSSD to the activating device jeopardizes the system safety degree that the light curtain has to control.

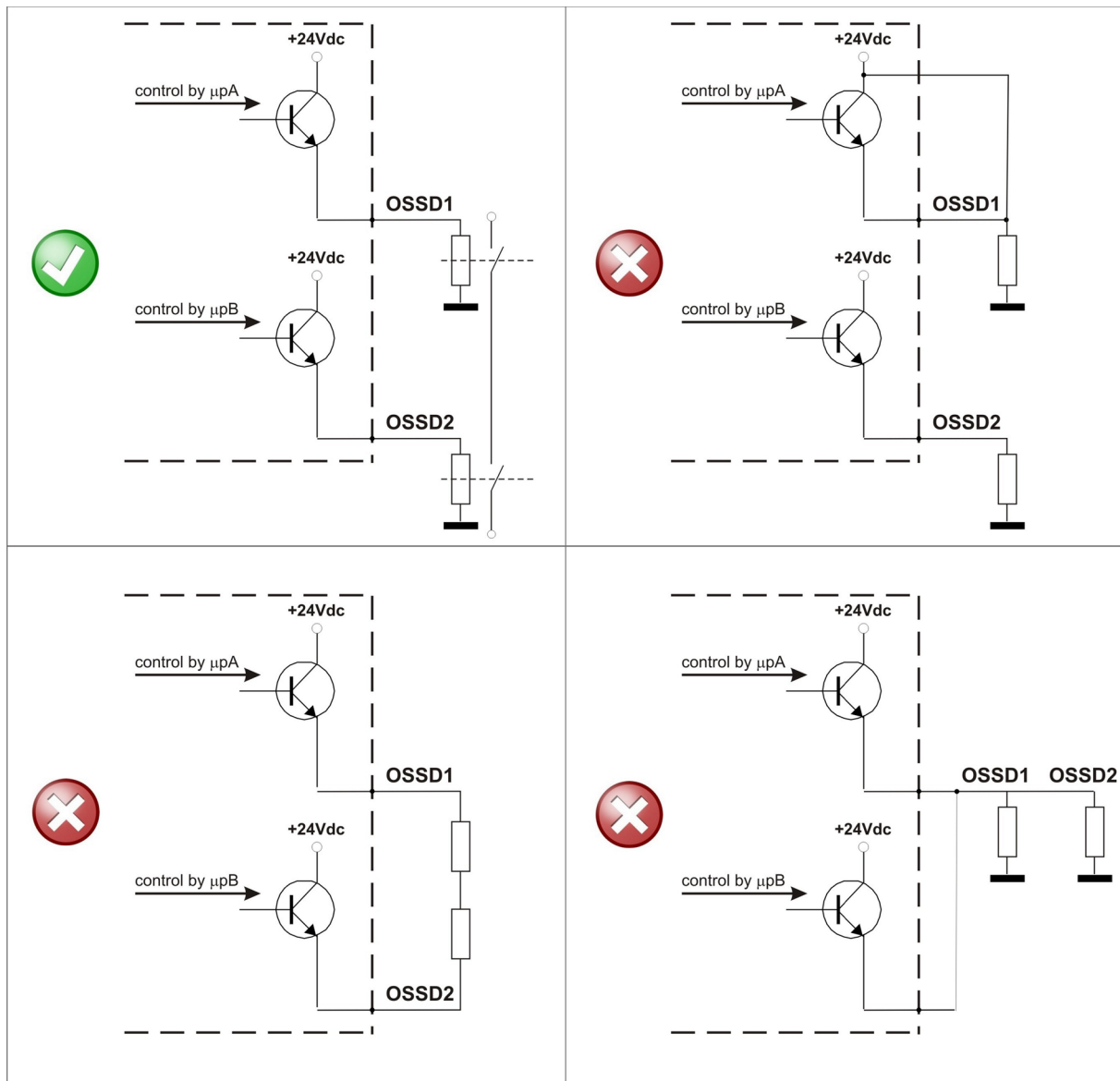


Fig 26 - OSSDs connection

4.3 EARTH CONNECTION

Safety light curtain units are preset for easy ground connection. A special compartment, positioned onto caps and marked with the special symbol shown in **Fig 27 - page 31**, allows connection with ground cable by means of an additional screw coming with the equipment.

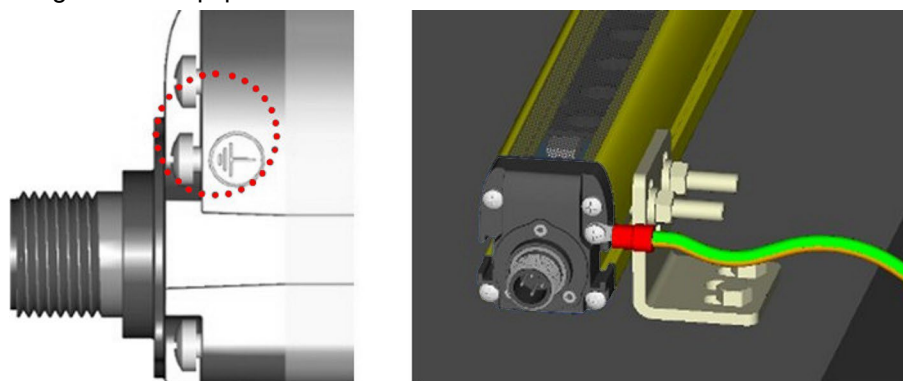


Fig 27 - Ground connection configuration

Ground connection configuration is the most common and guarantees the best immunity against electromagnetic disturbances. Safety light curtain can function even without ground connection.

This condition has to be carefully evaluated according to the EMC disturbance immunity and necessary insulation class considering the plant or entire system where the light curtain is installed.

- The ground connection of the two units is not necessary for Class III, while the use of a duly-insulated low-voltage feeder type SELV or PELV is compulsory. In this case, we recommend covering the earth symbol present on the caps of the two units with a blank sticker.
- The ground connection of the two units is compulsory for Class I, while the use of a duly-insulated feeder type SELV or PELV is not compulsory but anyway recommended.

The following table is a summary of SG2-E electrical protections.

Electrical protections	Class I	Class III
Ground Connection	Compulsory	Not necessary
Ground connection symbol	Compulsory	Not necessary
Power supply by generators SELV / PELV	Recommended	Compulsory

5 ALIGNMENT PROCEDURE

The alignment between the emitting and the receiving units is necessary to obtain the correct operation of the light curtain.

A good alignment prevents outputs instability caused by dust or vibrations.

The alignment is perfect if the optical axes of the first and the last emitting unit's beams coincide with the optical axes of the corresponding elements of the receiving unit.

The beam used to synchronise the two units is the first after the connector.

SYNC is the optics connected with this beam and LAST is the optics connected to the last beam after the SYNC unit.

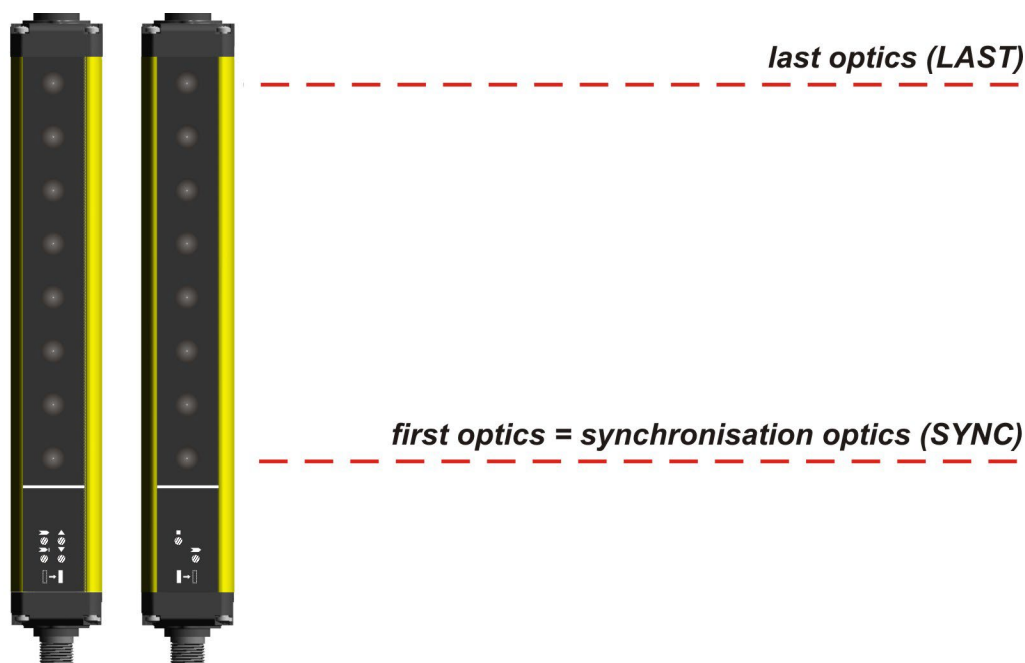


Fig 28 -

Signals are clearly identified through symbols allowing immediate reading, independent of bars directions. A short description of the signalling LEDs is necessary to avoid misunderstandings.

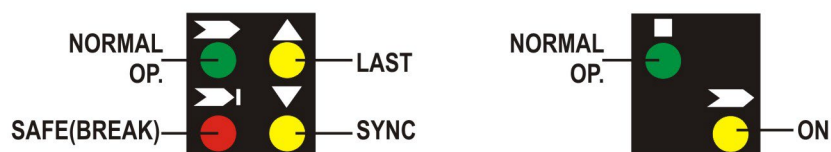


Fig 29 - Receiver & Emitter

The standard installation described hereinafter is the one shown in **Fig 29 - page 32**, i.e. with the bar assembled with the connectors pointing down.

Two yellow LEDs (▲ LAST, ▼ SYNC), on receiver, facilitates the alignment procedure.

During standard operation, the LEDs indicate the safety light curtain status, as shown in the table.

FUNCTIONING STATUS

LED colour	Symbol	Normal Status NORMAL OP.		Stop Status SAFE(BREAK)	
Yellow	▲	OFF	ON	OFF	OFF
Yellow	▼	OFF	ON	ON	OFF
Red	➡	OFF	ON	ON	ON
Green	▲	ON	OFF	OFF	OFF
		Standard condition: Not interrupted beams	Units not aligned Top side not aligned Highest beam interrupted	Bottom side not aligned Lowest beam interrupted	Units aligned, but at least one of beams (the highest and lowest excluded) is interrupted

5.1 CORRECT ALIGNMENT PROCEDURE

The light curtain alignment can be effected only after having completed the mechanical installation and the electrical connections as described above.

Compare alignment results with those given in the following table:

- Check the green LED (■) and the yellow LED (➡) on the TX unit. If ON, the emitter is running correctly;
- Verify that the sensitive area from the safety light curtain is free;
- Verify that one of the following conditions is present on the RX unit:
 1. **STANDARD CONDITION - NORMAL OP.**
 Green LED (➡) ON and red LED (➡I) OFF.
 Both yellow LEDs (▲, ▼) are OFF.
 Units are aligned.
 2. **STOP CONDITION - SAFE (BREAK)**
 Green LED (➡) OFF and red LED (➡I) ON.
 The status of both yellow LEDs (▲, ▼) does not matter.
 Units are not aligned.

Continue with the following steps to pass from condition 2 to condition 1:

- Keep the receiver in a steady position and set the emitter until the yellow LED (▼ SYNC) is OFF. This condition shows the effective alignment of the first synchronisation beam.
- Rotate the emitter, pivoting on the lower optics axis, until the yellow LED (▲ LAST) is OFF. Under these conditions, the SAFE LED shall turn ON.



Ensure that the green LED ➡ is steady ON.

Delimit the area in which the LED ➡ is steady through some micro adjustments - for the first and then for the second unit - then place both units in the centre of this area.

- Fix the two units firmly using brackets.
- Verify that the green LED on the RX unit is ON (➡) and beams are not interrupted, then verify that the red LED turns ON if even one single beam is interrupted (condition where an object has been detected ➡I).
- This verification shall be made with the special cylindrical "Test Piece" having a size suitable to the resolution of the device used.



Passing the Test Piece along the whole sensitive area and at any distance from the two units, the red LED (➡I) shall be always ON and never change status.

A daily test is recommended.

6 FUNCTIONS SETTING

6.1 RESET MODE

The interruption of a beam due to an opaque object causes the opening of OSSD outputs and the stop of the safety light curtain SAFE (BREAK) ➡ condition.



Carefully assess risk conditions and reset modes.

In applications protecting access to dangerous areas, the automatic reset mode is potentially unsafe if it allows the operator to pass completely beyond the sensitive area (see Fig 11 - page 18).

In this case, the reset, using for example the manual reset of the SE-SR2 relay, (cfr. Notes on connections page 28) might be necessary.

The ESPE will automatically restart its standard operation NORMAL OP. ➡ condition) as soon as the object is removed.

7 FUNCTIONS

This chapter deals with all the functions of the light curtain.

7.1 TEST

The TEST function can be activated by keeping a normally open external contact (TEST push-button), open for at least 0.5 seconds.

The TEST signal is active high.

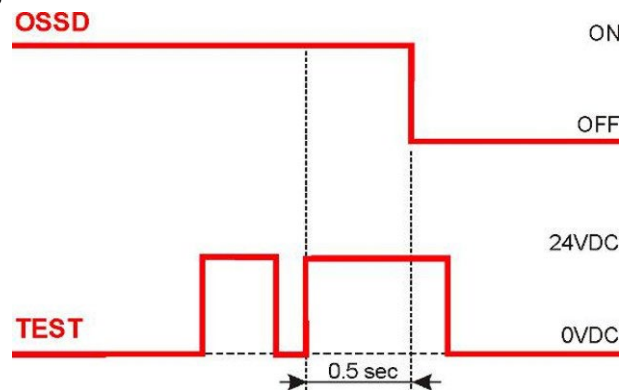


Fig 30 - Test timings

7.2 RESET

The RX light curtain has a RESET function which is activated after an internal error. The reset can be made only in case of optical error or OSSD error (see cfr. **USER INTERFACE AND DIAGNOSTICS page 37**).

The RESET function can be activated by keeping a normally open external contact (RESET/RESTART push-button), open for at least 5 seconds.

The RESET signal is active high.

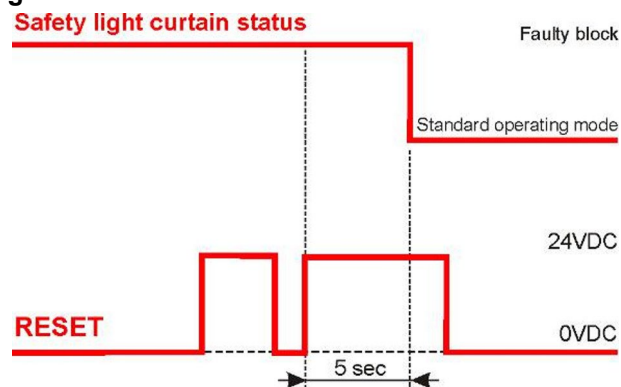


Fig 31 - Reset timings

8 USER INTERFACE AND DIAGNOSTICS

8.1 USER INTERFACE

The operator can visualise the operating condition of the light curtains through the four LEDs positioned on the receiver unit and two LEDs on the emitter unit.

Fig 32 - page 37 shows all signalling LEDs modes: OFF, ON and BLINKING.

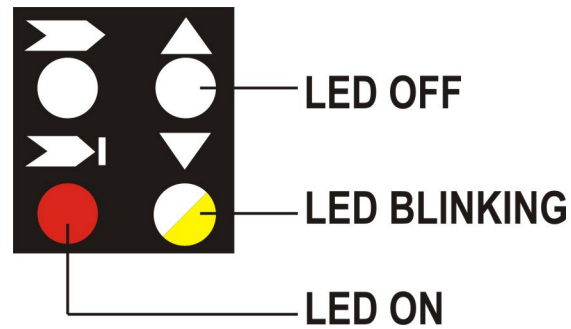


Fig 32 - Signalling LEDs

8.2 DIAGNOSTIC MESSAGES

The operator is able to check the main causes of the system stop and failure, using the same LEDs used for visualising the functions.

For Receiver:

Function	State	Meaning	LED
Normale Funzionamento	TEST (red ON)	Light curtain being tested, the OSSD status shall be OFF	
	Emission (OSSD ON) (green ON)	Light curtain working and in standard operating conditions	
	Interruption (OSSD OFF) (red ON)	Light curtain working and in safety block conditions.	
Function	Type	Check and repair	LED
Stato di errore	OSSD error (yellow and red BLINKING)	Check OSSD connections; make sure that they are not in contact with one another or with the supply cables, then Reset. If the failure continues contact DATASENSING.	
	Internal error (red ON, yellow BLINKING)	Switch OFF and switch ON the supply circuit; if the failure continues contact DATASENSING.	
	Optical error (red ON, yellow BLINKING)	Reset. If the failure continues contact DATASENSING.	
	No power supply (LEDs OFF)	Check connections and input voltage correct value. If the failure continues contact DATASENSING.	

For Emitter:

Function	State	Meaning	LED
Normal operation	Test (green ON)	Light curtain being tested, the OSSD status must be OFF	
	Emission (green ON yellow ON)	Light curtain working in normal operating conditions	
Function	Type	Check and repair	LED
Error status	Internal error (green ON yellow BLINKING)	Switch OFF and switch ON the power supply circuit. If the failure continues contact DATASENSING.	
	Optic error (green ON yellow BLINKING)	Switch OFF and switch ON the power supply circuit. If the failure continues contact DATASENSING.	
	No power supply (LEDs OFF)	Check connections and input voltage value. If the failure continues contact DATASENSING.	

9 PERIODICAL CHECKS

The following is a list of recommended check and maintenance operations that should be periodically carried-out by qualified personnel (cfr. **Controls after first installation page 24**)

Check that:

- The ESPE stays locked (➤I) during beam interruption along the entire protected area, using the suitable "Test Piece" (according to the **Fig 18 - page 25** scheme).
- The ESPE is correctly aligned. Press slightly product side, in both directions and the red LED ➤I must not turn ON.
- The response time upon machine STOP (including response time of the ESPE and of the machine) is within the limits defined for the calculation of the safety distance (see cfr. **INSTALLATION page 17**).
- The safety distance between the dangerous areas and the ESPE are in accordance with the instructions included in **INSTALLATION page 17**.
- Access of a person between ESPE and machine dangerous parts is not possible nor is it possible for him/her to stay there.
- Access to the dangerous area of the machine from any unprotected area is not possible.
- The ESPE and the external electrical connections are not damaged.
- Enabling the TEST function, the OSSD outputs should open (the red LED ➤I is ON and the controlled machine stops).

The frequency of checks depends on the particular application and on the operating conditions of the safety light curtain.

9.1 GENERAL INFORMATION AND USEFUL DATA



Safety MUST be a part of our conscience.

The safety devices fulfil their safety function only if they are correctly installed, in accordance with the Standards in force.

If you are not certain to have the expertise necessary to install the device in the correct way, DATASENSING is at your disposal to carry out the installation.

The device uses fuses that are not self-resetting. Consequently, in presence of short-circuits causing the cut-off of these fuses, both safety light curtains (RX and TX) shall be sent to DATASENSING Repair Service Department.

A power failure caused by interferences may cause the temporary or trigger Safety State over connected safety Fieldbus, but the safe functioning of the light curtain will not be compromised.

9.2 WARRANTY

The warranty period for this product is 36 months.

See the General Terms and Conditions of Sales at www.datasensing.com for further details.

DATASENSING will not be liable for any damages to persons and things caused by the non-observance of the correct installation modes and device use.

In presence of a non-functioning device, always return the emitting and receiving units for repair or replacement.

10 DEVICE MAINTENANCE

DATASENSING safety light curtains do not require special maintenance operations.

To avoid the reduction of the operating distance, optic protective front surfaces must be cleaned at regular intervals.

Use soft cotton cloths dampened in water.

Do not apply too much pressure on the surface in order to avoid making it opaque.

Please do not use on plastic surfaces or on light curtain painted surfaces:

- **alcohol or solvents**
- **wool or synthetic cloths**
- **paper or other abrasive materials**

10.1 PRODUCT DISPOSAL



For information about the disposal of Waste Electrical and Electronic Equipment (WEEE), please refer to the website at www.datasensing.com.

11 TECHNICAL DATA

SAFETY CATEGORY:	Type 2 (rif. EN 61496-1: 2013)
	SIL 1 (rif. EN 61508)
	SIL CL 1 (rif. EN 62061:2005/A2: 2015)
	PL c, Cat. 2 (rif. EN ISO 13849-1: 2015)
	PFHd [1/h] = 1,04E -08
	MTTFd [years] = 273

ELECTRICAL DATA	
Power supply (Vdd):	24 VDC $\pm$ 20%
Consumption (TX):	2 W max
Consumption (RX):	3.5 W max (without load)
Outputs:	2 PNP
Short-circuit protection:	1.4 A max
Output current:	0.5 A max su ciascuna uscita
Output voltage – status ON:	Vdd – 1 V min
Output voltage – status OFF:	0.2 V max
Capacitive load:	2.2 μ F @ 24VDC max
Response times:	see chapter AVAILABLE MODELS AND RESPONSE TIMES page 43
Controlled height:	150..1800 mm
Auxiliary functions:	Reset / Test
Electrical protection:	Classe I / Classe III (see cfr. ELECTRICAL CONNECTIONS page 28)
Connections:	
for receiver:	M12 5-pole
for emitter:	M12 4-pole
Cables length (for power supply):	50 m. max

OPTICAL DATA	
Emitting light (λ):	Infrared, LED (950 nm)
Resolution:	30 - 50 - 90 mm
Operating distance:	0.2...19 m
Ambient light rejection:	EN 61496-2: 2013

MECHANICAL AND ENVIRONMENTAL DATA	
Operating temperature:	-10...+ 55 °C
Storage temperature:	- 25...+ 70 °C
Temperature class:	T6
Humidity:	15...95 % (no condensation)
Mechanical protection:	IP 65 EN 60529
Vibrations:	Width 0.35 mm, Frequency 10 ... 55 Hz 20 sweep per axis, 1octave/min EN 60068-2-6
Shock resistance:	16 ms (10 G) 1,000 shocks per axis EN 60068-2-29
Housing material:	Painted aluminium (yellow RAL 1003)
Front side material:	PMMA
Cover material:	PC LEXAN
Weight:	1.35 kg per linear meter for single unit

12 AVAILABLE MODELS

Model	Controlled height (mm)	No. Beams	Response time (msec)	Resolution (mm)
SG2-30-015-OO-X	150	8	8	30
SG2-30-030-OO-X	300	16	9	30
SG2-30-045-OO-X	450	24	11	30
SG2-30-060-OO-X	600	32	12	30
SG2-30-075-OO-X	750	40	14	30
SG2-30-090-OO-X	900	48	15	30
SG2-30-105-OO-X	1050	56	17	30
SG2-30-120-OO-X	1200	64	18	30
SG2-30-135-OO-X	1350	72	20	30
SG2-30-150-OO-X	1500	80	21	30
SG2-30-165-OO-X	1650	88	23	30
SG2-30-180-OO-X	1800	96	24	30
SG2-50-030-OO-X	300	9	9	50
SG2-50-045-OO-X	450	13	10	50
SG2-50-060-OO-X	600	17	11	50
SG2-50-075-OO-X	750	21	12	50
SG2-50-090-OO-X	900	25	14	50
SG2-50-105-OO-X	1050	29	15	50
SG2-50-120-OO-X	1200	33	16	50
SG2-50-135-OO-X	1350	37	17	50
SG2-50-150-OO-X	1500	41	18	50
SG2-50-165-OO-X	1650	45	19	50
SG2-50-180-OO-X	1800	49	20	50
SG2-90-030-OO-X	300	5	9	90
SG2-90-045-OO-X	450	7	10	90
SG2-90-060-OO-X	600	9	11	90
SG2-90-075-OO-X	750	11	12	90
SG2-90-090-OO-X	900	13	13	90
SG2-90-105-OO-X	1050	15	14	90
SG2-90-120-OO-X	1200	17	15	90
SG2-90-135-OO-X	1350	19	16	90
SG2-90-150-OO-X	1500	21	17	90
SG2-90-165-OO-X	1650	23	18	90
SG2-90-180-OO-X	1800	25	19	90

	EN ISO 13849-1	EN 954-1	EN IEC 61508	EN IEC 62061	Prob. of danger failure/hour	Life span	Mean Time to Dangerous Failure	Average Diagnostic Coverage	Safe Failure Fraction	Hardware Fault Tolerance
Product	PL	CAT	SIL	SIL CL	PFHd (1/h)	T1 (years)	MTTFd (years)	DC	SFF	HFT
SG2-30-015-OO-X	c	2	1	1	1,04E-08	20	273	97,50%	98,40%	0
SG2-30-030-OO-X	c	2	1	1	1,04E-08	20	273	97,50%	98,40%	0
SG2-30-045-OO-X	c	2	1	1	1,04E-08	20	273	97,50%	98,40%	0
SG2-30-060-OO-X	c	2	1	1	1,04E-08	20	273	97,50%	98,40%	0
SG2-30-075-OO-X	c	2	1	1	1,04E-08	20	273	97,50%	98,40%	0
SG2-30-090-OO-X	c	2	1	1	1,04E-08	20	273	97,50%	98,40%	0
SG2-30-105-OO-X	c	2	1	1	1,04E-08	20	273	97,50%	98,40%	0
SG2-30-120-OO-X	c	2	1	1	1,04E-08	20	273	97,50%	98,40%	0
SG2-30-135-OO-X	c	2	1	1	1,04E-08	20	273	97,50%	98,40%	0
SG2-30-150-OO-X	c	2	1	1	1,04E-08	20	273	97,50%	98,40%	0
SG2-30-165-OO-X	c	2	1	1	1,04E-08	20	273	97,50%	98,40%	0
SG2-30-180-OO-X	c	2	1	1	1,04E-08	20	273	97,50%	98,40%	0
SG2-50-030-OO-X	c	2	1	1	1,04E-08	20	273	97,50%	98,40%	0
SG2-50-045-OO-X	c	2	1	1	1,04E-08	20	273	97,50%	98,40%	0
SG2-50-060-OO-X	c	2	1	1	1,04E-08	20	273	97,50%	98,40%	0
SG2-50-075-OO-X	c	2	1	1	1,04E-08	20	273	97,50%	98,40%	0
SG2-50-090-OO-X	c	2	1	1	1,04E-08	20	273	97,50%	98,40%	0
SG2-50-105-OO-X	c	2	1	1	1,04E-08	20	273	97,50%	98,40%	0
SG2-50-120-OO-X	c	2	1	1	1,04E-08	20	273	97,50%	98,40%	0
SG2-50-135-OO-X	c	2	1	1	1,04E-08	20	273	97,50%	98,40%	0
SG2-50-150-OO-X	c	2	1	1	1,04E-08	20	273	97,50%	98,40%	0
SG2-50-165-OO-X	c	2	1	1	1,04E-08	20	273	97,50%	98,40%	0
SG2-50-180-OO-X	c	2	1	1	1,04E-08	20	273	97,50%	98,40%	0
SG2-90-030-OO-X	c	2	1	1	1,04E-08	20	273	97,50%	98,40%	0
SG2-90-045-OO-X	c	2	1	1	1,04E-08	20	273	97,50%	98,40%	0
SG2-90-060-OO-X	c	2	1	1	1,04E-08	20	273	97,50%	98,40%	0
SG2-90-075-OO-X	c	2	1	1	1,04E-08	20	273	97,50%	98,40%	0
SG2-90-090-OO-X	c	2	1	1	1,04E-08	20	273	97,50%	98,40%	0
SG2-90-105-OO-X	c	2	1	1	1,04E-08	20	273	97,50%	98,40%	0
SG2-90-120-OO-X	c	2	1	1	1,04E-08	20	273	97,50%	98,40%	0
SG2-90-135-OO-X	c	2	1	1	1,04E-08	20	273	97,50%	98,40%	0
SG2-90-150-OO-X	c	2	1	1	1,04E-08	20	273	97,50%	98,40%	0
SG2-90-165-OO-X	c	2	1	1	1,04E-08	20	273	97,50%	98,40%	0
SG2-90-180-OO-X	c	2	1	1	1,04E-08	20	273	97,50%	98,40%	0

13 OVERALL DIMENSIONS

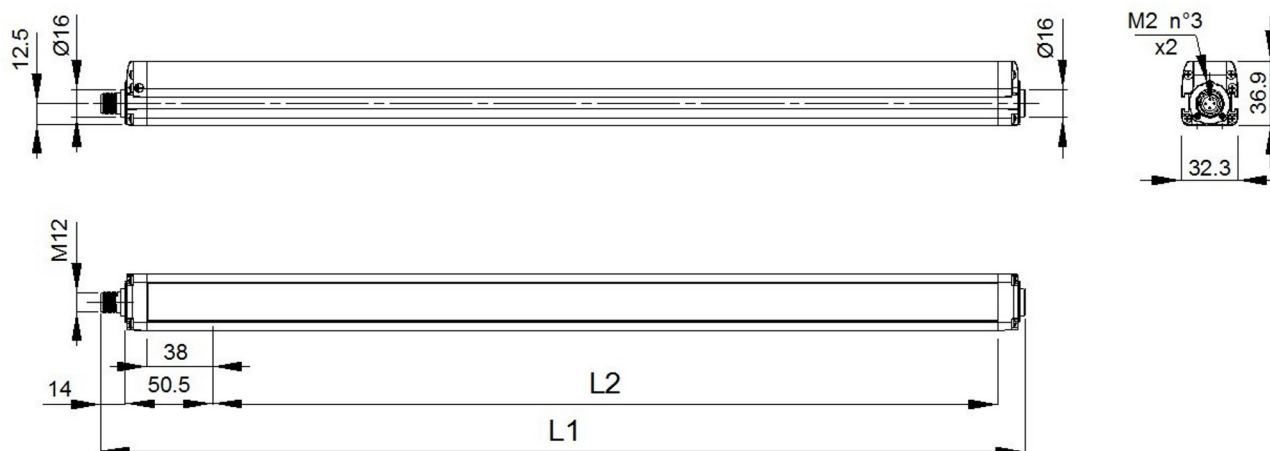


Fig 33 - Dimensions (mm)

MODEL 30mm	MODEL 50mm	MODEL 90mm	L1 (mm)	L2 (mm)
SG2-30-015-OO-X	-	-	233.3	153.3
SG2-30-030-OO-X	SG2-50-030-OO-X	SG2-90-030-OO-X	383.2	303.2
SG2-30-045-OO-X	SG2-50-045-OO-X	SG2-90-045-OO-X	533.2	453.3
SG2-30-060-OO-X	SG2-50-060-OO-X	SG2-90-060-OO-X	683.2	603.2
SG2-30-075-OO-X	SG2-50-075-OO-X	SG2-90-075-OO-X	833.2	753.3
SG2-30-090-OO-X	SG2-50-090-OO-X	SG2-90-090-OO-X	983.2	903.2
SG2-30-105-OO-X	SG2-50-105-OO-X	SG2-90-105-OO-X	1133.2	1053.2
SG2-30-120-OO-X	SG2-50-120-OO-X	SG2-90-120-OO-X	1283.3	1203.3
SG2-30-135-OO-X	SG2-50-135-OO-X	SG2-90-135-OO-X	1433.2	1353.2
SG2-30-150-OO-X	SG2-50-150-OO-X	SG2-90-150-OO-X	1583.3	1503.3
SG2-30-165-OO-X	SG2-50-165-OO-X	SG2-90-165-OO-X	1733.3	1653.3
SG2-30-180-OO-X	SG2-50-180-OO-X	SG2-90-180-OO-X	1883.3	1803.3

14 INCLUDED ACCESSORIES

Metal angled fixing bracket (ST-KSTD)

MODEL	DESCRIPTION
ST-KSTD	Angled fixing bracket (4 pcs kit)

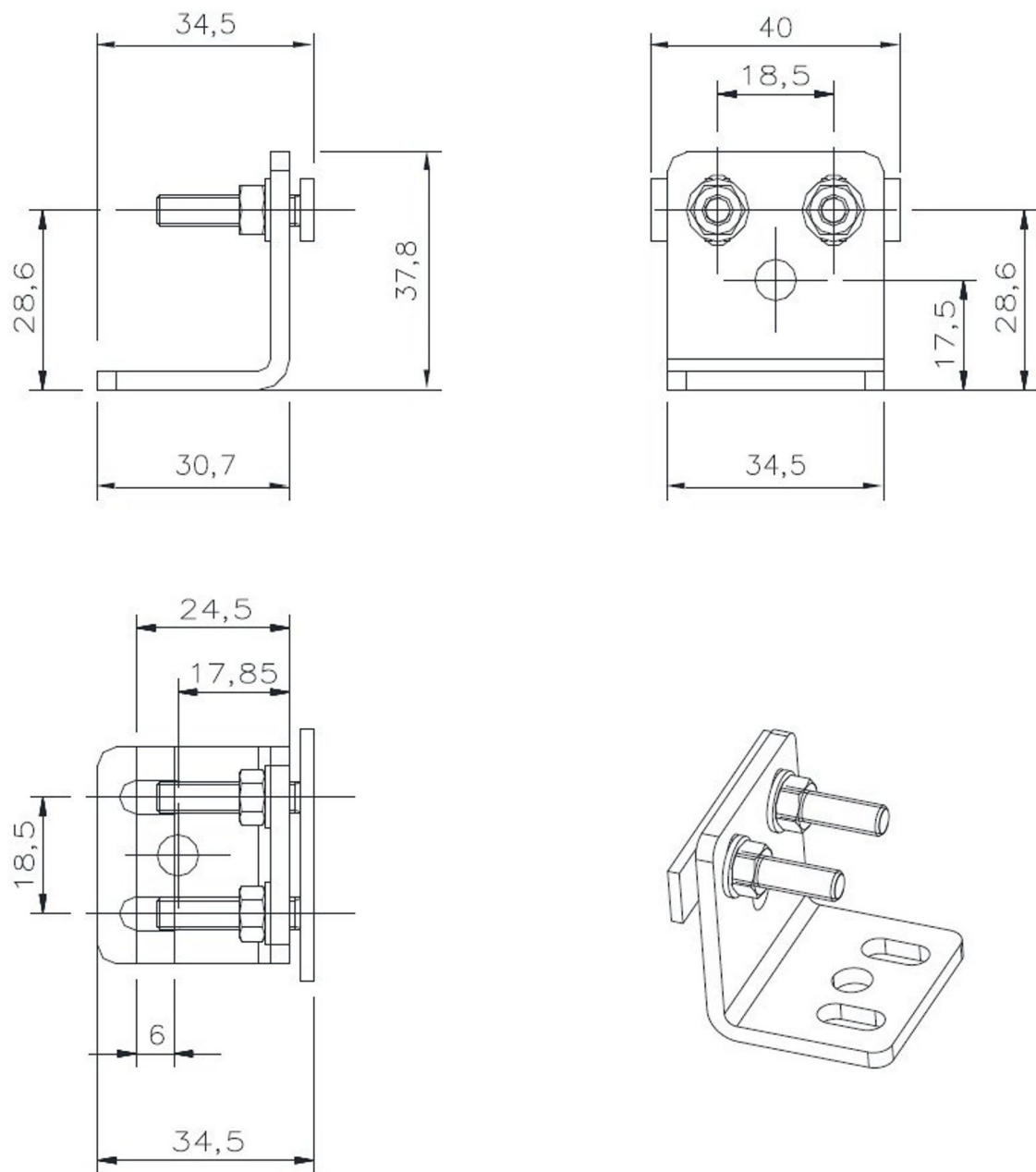


Fig 34 - Dimensions (mm)

15 ACCESSORIES

(dimensions in mm)

15.1 (ST-KSTD) METAL ANGLED FIXING BRACKET

MODEL	DESCRIPTION	CODE
ST-KSTD	Angled fixing bracket (4 pcs kit)	95ACC1670

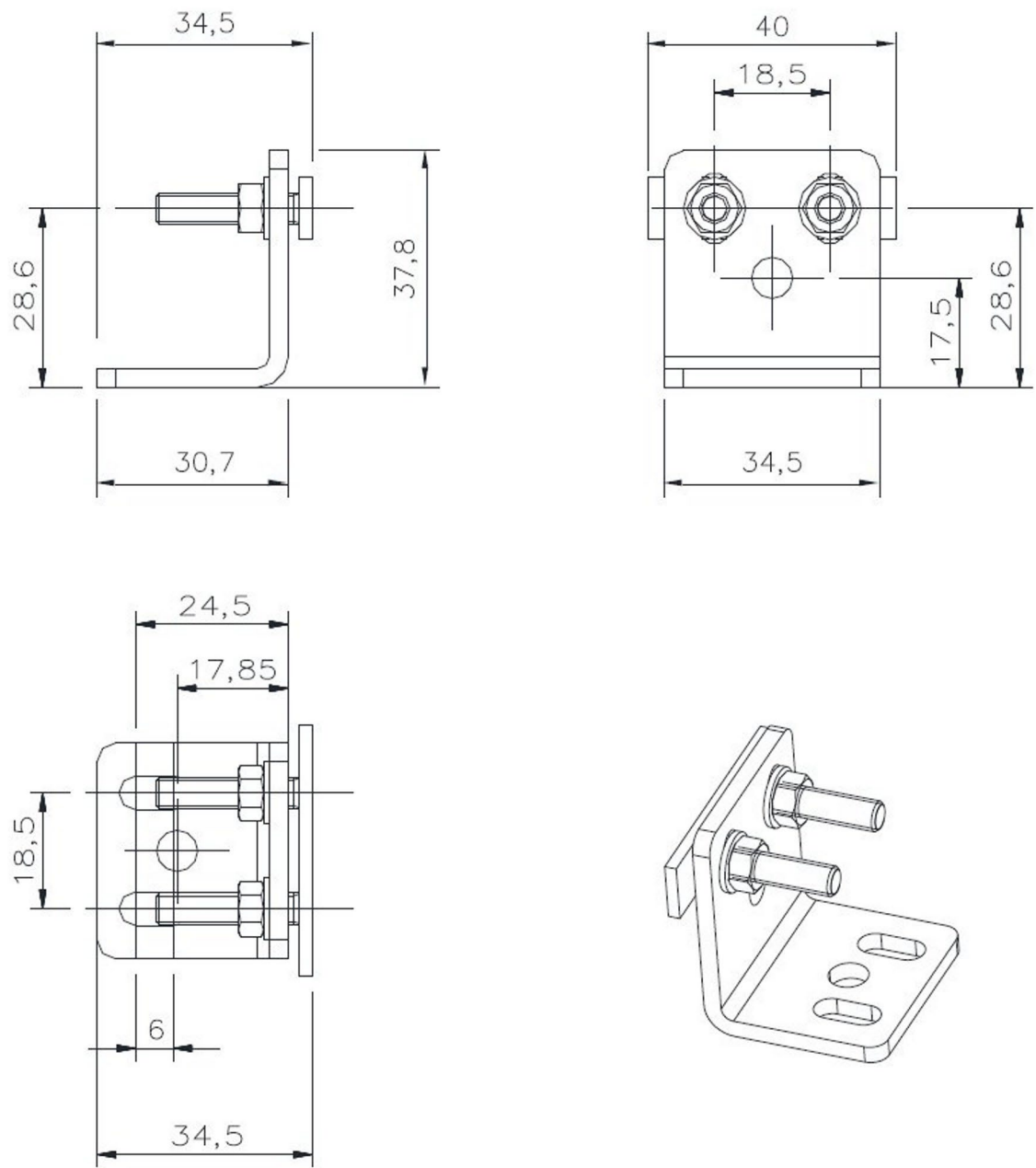
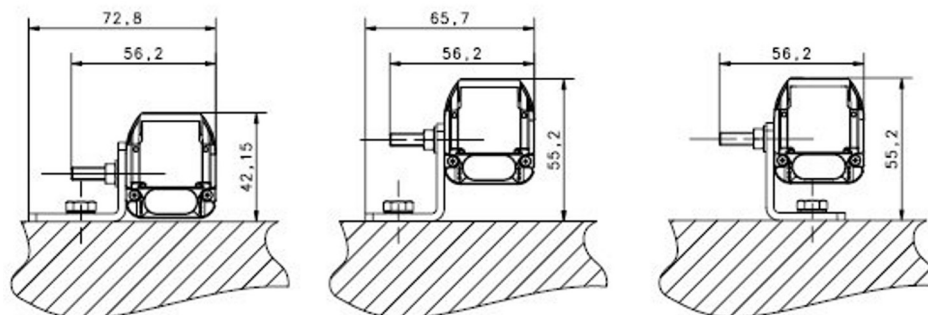
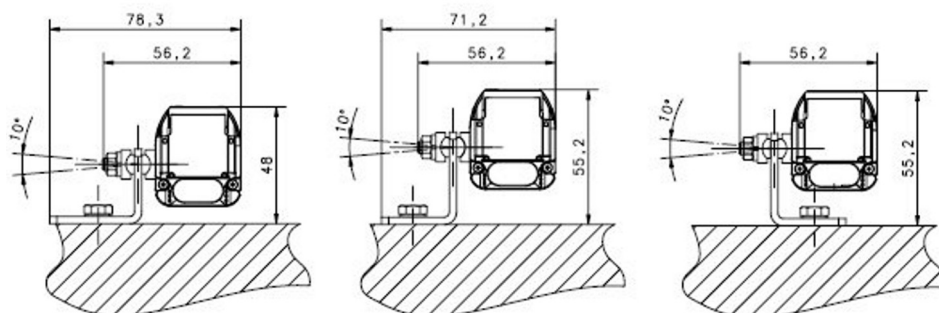
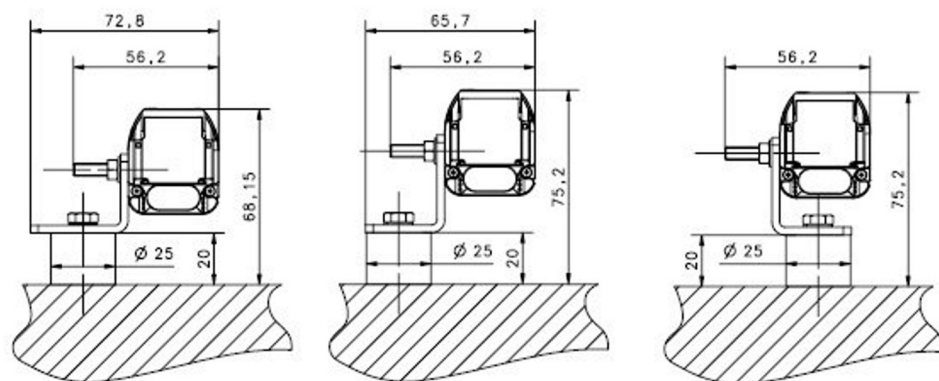
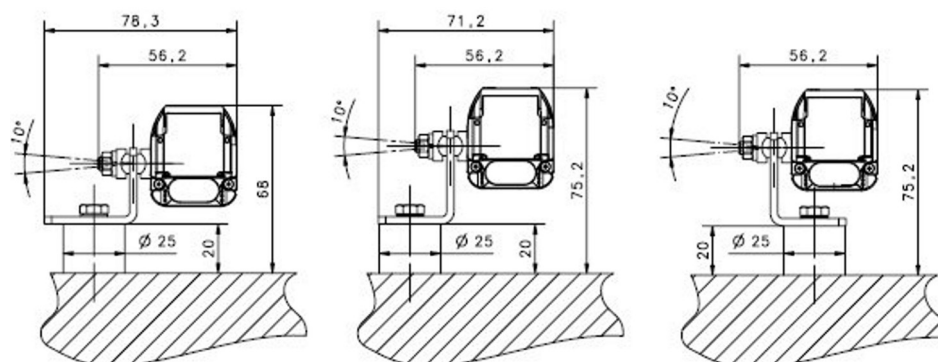


Fig 35 - ST-KSTD

Angled fixing bracket mounting with orientable and antivibration supports

MODEL	DESCRIPTION	CODE
ST-K4OR	Orientable supports (4 pcs kit)	95ACC1680
ST-K6OR	Orientable supports (6 pcs kit)	95ACC1690
ST-K4AV	Antivibration supports (4 pcs kit)	95ACC1700
ST-K6AV	Antivibration supports (6 pcs kit)	95ACC1710


Fig 36 - Angled fixing bracket

Fig 37 - Angled fixing bracket + Orientable support

Fig 38 - Angled fixing bracket + Antivibration support

Fig 39 - Angled fixing bracket + Orientable support + Antivibration support

15.2 (ST-KPXMP) PLASTIC ANGLED FIXING BRACKET

MODEL	DESCRIPTION	CODE
ST-KP4MP	Angled fixing bracket (4 pcs kit)	95ASE1100
ST-KP6MP	Angled fixing bracket (6 pcs kit)	95ASE1110

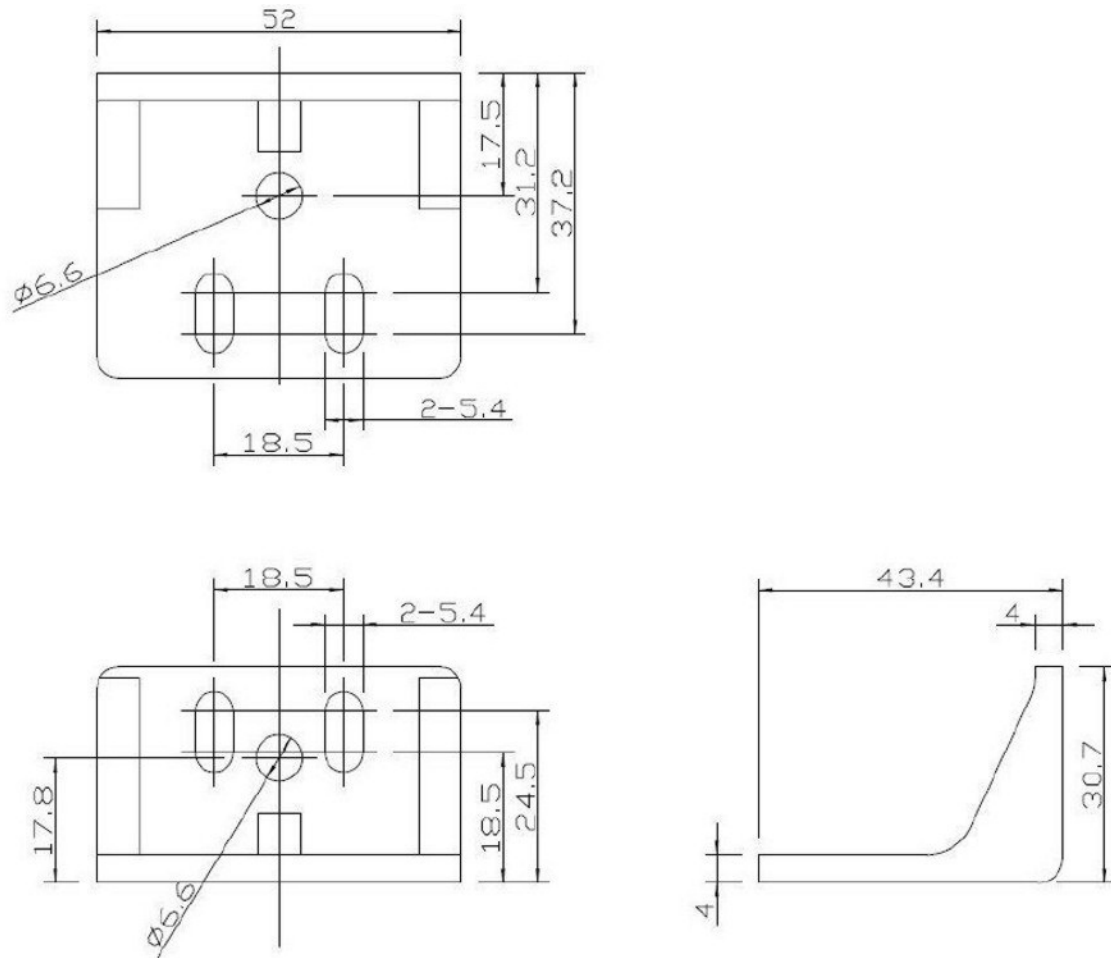
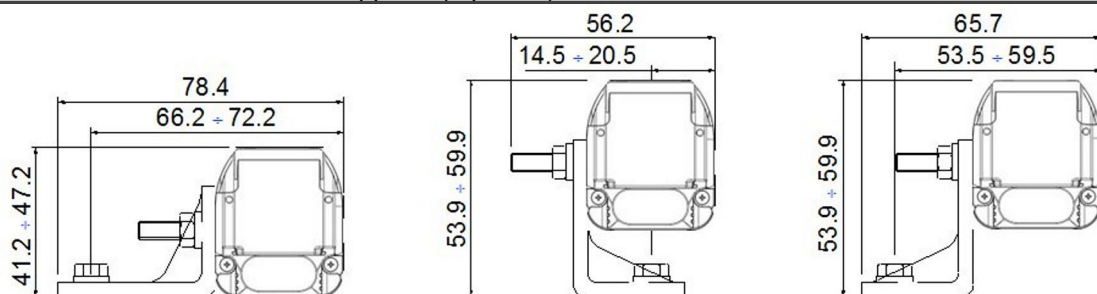
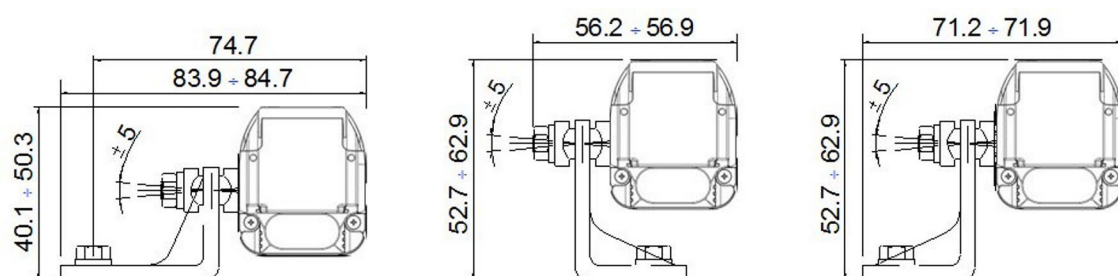
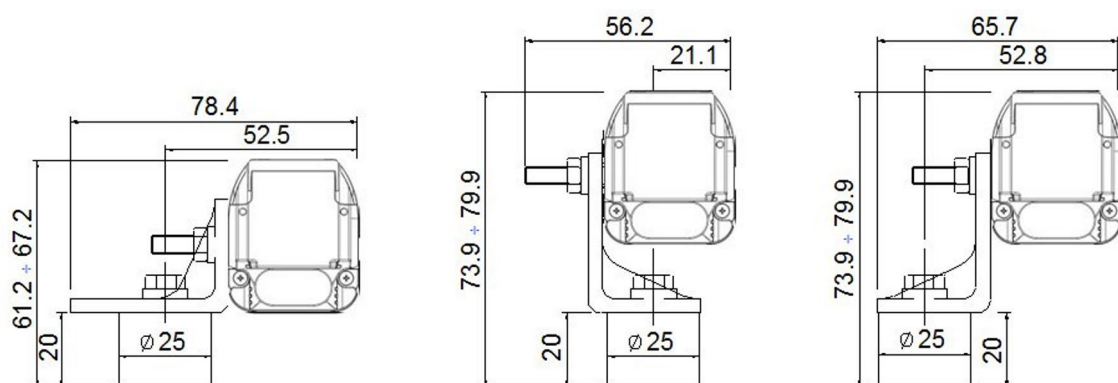
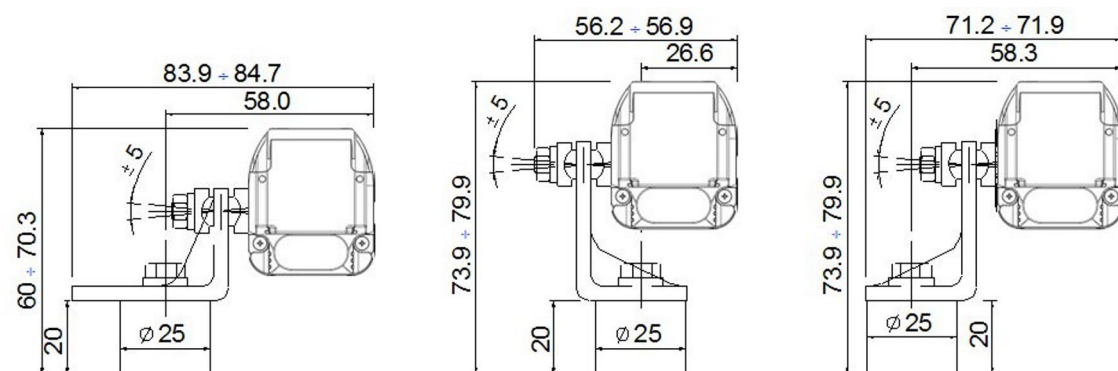


Fig 40 - ST-KPxMP

Angled fixing bracket mounting with orientable and antivibration supports

MODEL	DESCRIPTION	CODE
ST-K4OR	Orientable supports (4 pcs kit)	95ACC1680
ST-K6OR	Orientable supports (6 pcs kit)	95ACC1690
ST-K4AV	Antivibration supports (4 pcs kit)	95ACC1700
ST-K6AV	Antivibration supports (6 pcs kit)	95ACC1710


Fig 41 - Angled fixing bracket

Fig 42 - Angled fixing bracket + Orientable support

Fig 43 - Angled fixing bracket + Antivibration support

Fig 44 - Angled fixing bracket + Orientable support + Antivibration support

15.3 (ST-K4ROT) METAL ROTATING FIXING BRACKET

MODEL	DESCRIPTION	CODE
ST-K4ROT	Rotating fixing bracket (4 pcs kit)	95ACC1280

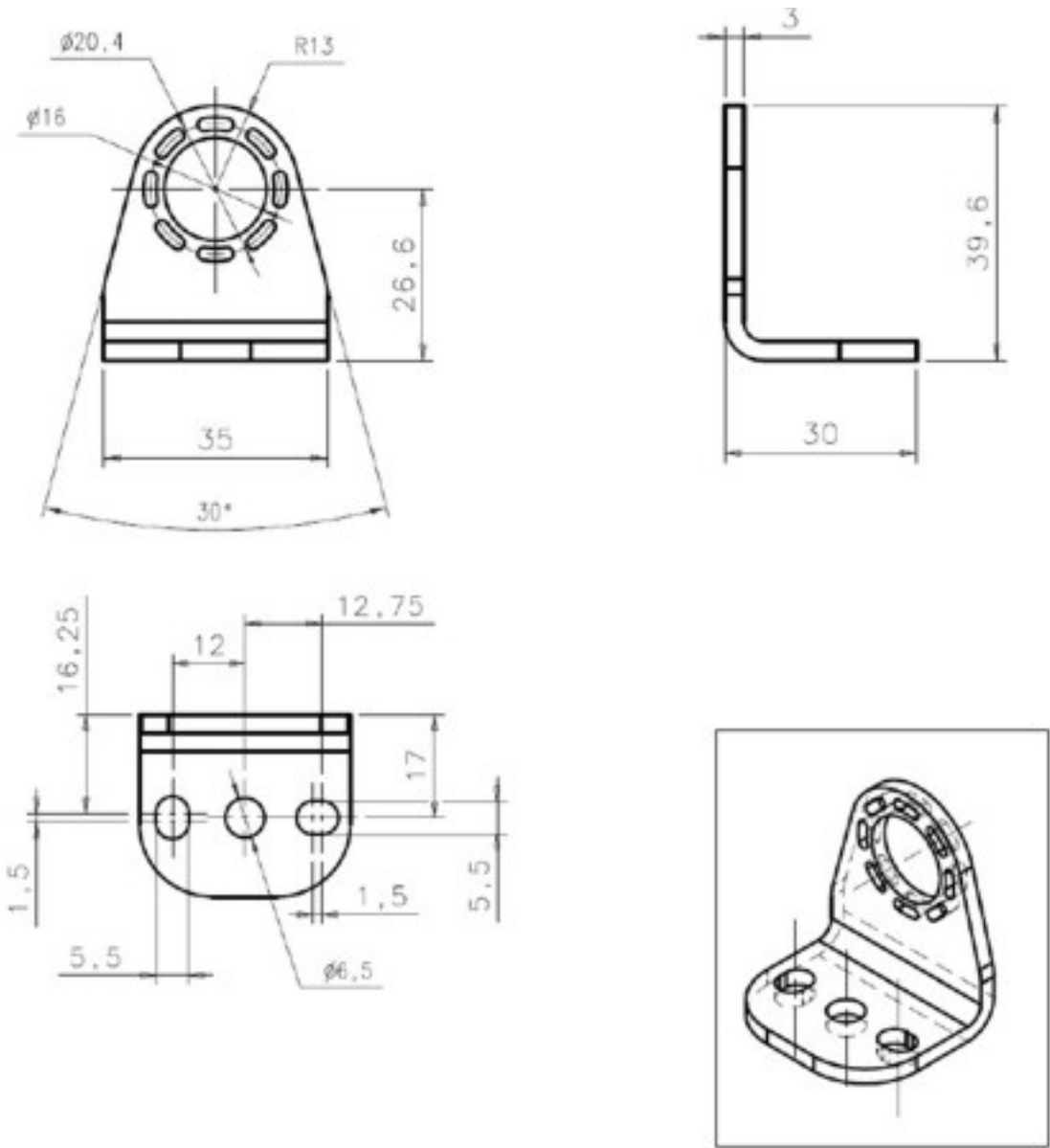


Fig 45 - Dimensions (mm)

15.4 (SG-PSB) PROTECTIVE STANDS

MODEL	DESCRIPTION	L (mm)	CODE
SG-PSB 600	Protective stand H=600 mm	600	95ASE2240
SG-PSB 1000	Protective stand H=1000 mm	1000	95ASE2250
SG-PSB 1200	Protective stand H=1200 mm	1200	95ASE2260
SG-PSB 1650	Protective stand H=1650 mm	1650	95ASE2270
SG-PSB 1900	Protective stand H=1900 mm	1900	95ASE2280



Fig 46 - Dimensions (mm)

Mounting kit

MODEL	DESCRIPTION	CODE
ST-PS4-SG-SE	Mounting kit (4 pcs kit)	95ASE1750
ST-PS6-SG-SE	Mounting kit (6 pcs kit)	95ASE1760

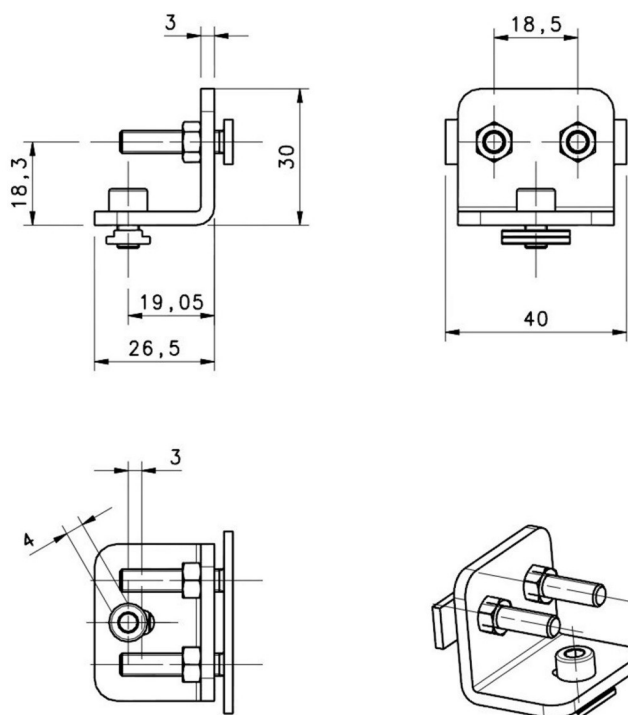


Fig 47 - Fixing kit

15.5 (SG-P) PLATE KIT FOR PROTECTIVE STANDS

MODEL	DESCRIPTION	CODE
SG-P	Plate kit with springs	95ASE2290

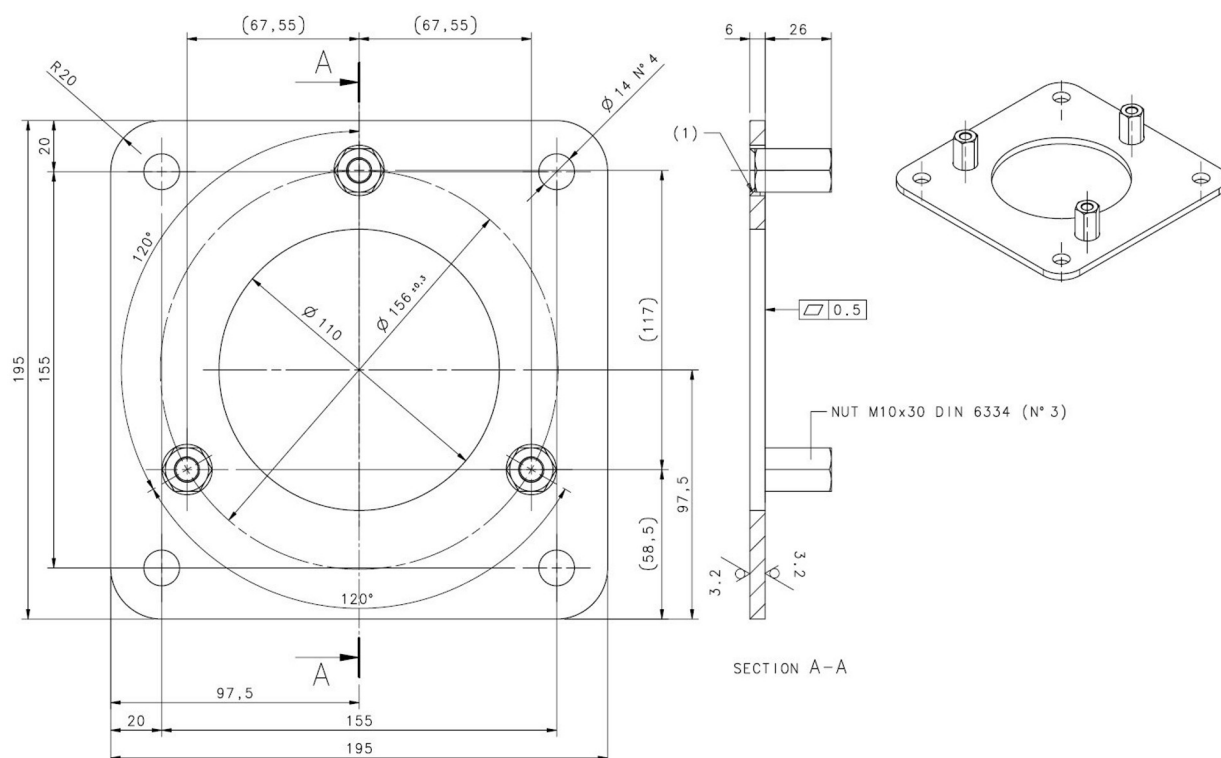


Fig 48 - Dimensions (mm)

Mounting with SG-PSB

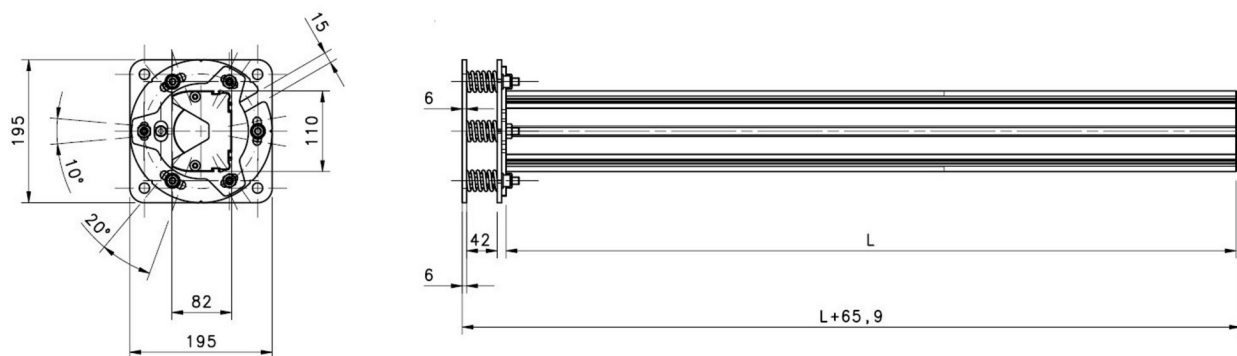


Fig 49 - Mounting

15.6 (SE-S) COLUMNS AND FLOOR STANDS

MODEL	DESCRIPTION	L(mm)	X (mm)	CODE
SE-S 800	Column and floor stand H= 800 mm	800	30x30	95ACC1730
SE-S 1000	Column and floor stand H= 1000 mm	1000	30x30	95ACC1740
SE-S 1200	Column and floor stand H= 1200 mm	1200	30x30	95ACC1750
SE-S 1500	Column and floor stand H= 1500 mm	1500	45x45	95ACC1760
SE-S 1800	Column and floor stand H= 1800 mm	1800	45x45	95ACC1770

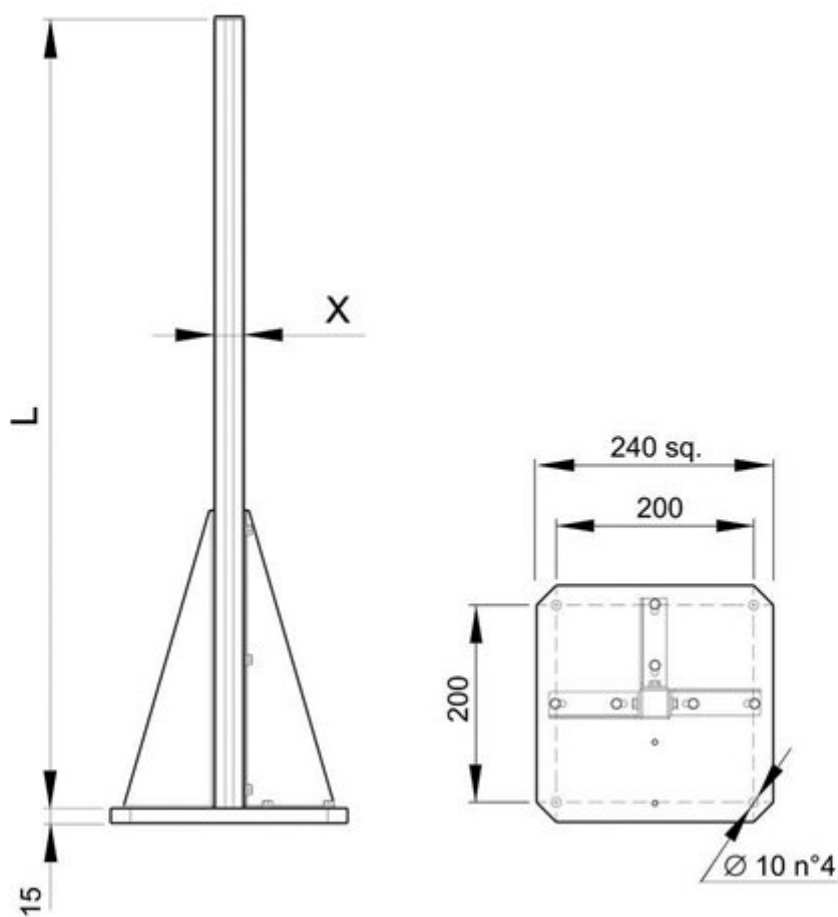


Fig 50 - Dimensions (mm)

15.7 (SG-DM) DEVIATING MIRRORS

MODEL	DESCRIPTION	L1 (mm)	L2 (mm)	L3 (mm)	CODE
SG-DM 600	Deviating mirror version 600 mm	545	376	580	95ASE1680
SG-DM 900	Deviating mirror version 900 mm	845	676	880	95ASE1690
SG-DM 1200	Deviating mirror version 1200 mm	1145	976	1180	95ASE1700
SG-DM 1650	Deviating mirror version 1650 mm	1595	1426	1630	95ASE1710
SG-DM 1900	Deviating mirror version 1900 mm	1845	1676	1880	95ASE1720

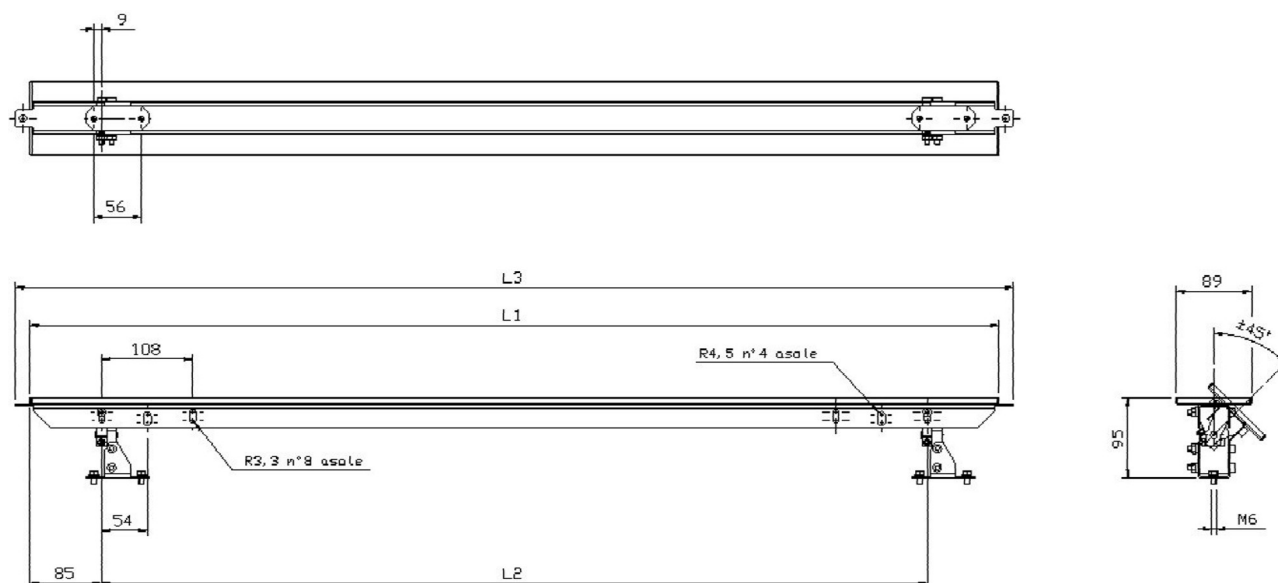


Fig 51 - Dimensions (mm)

The image includes the mirror SG-DM and a mounting kit ST-DM.

MODEL	DESCRIPTION	CODE
SG-DM 150	Deviating mirror version 150 mm	95ASE1670

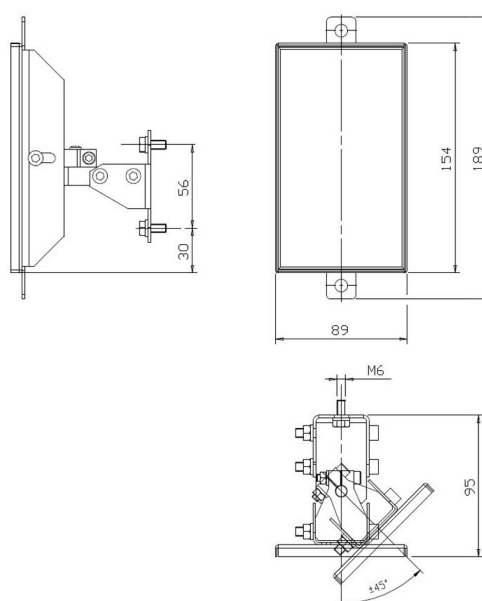


Fig 52 - SG-DM 150 Dimensions (mm)

The image includes the mirror SG-DM and a mounting kit ST-DM.

Mounting kit for SG-DM with SE-S column and floor stands

MODEL	DESCRIPTION	CODE
ST-DM	SG-DM mounting kit (2 pcs kit)	95ASE1940

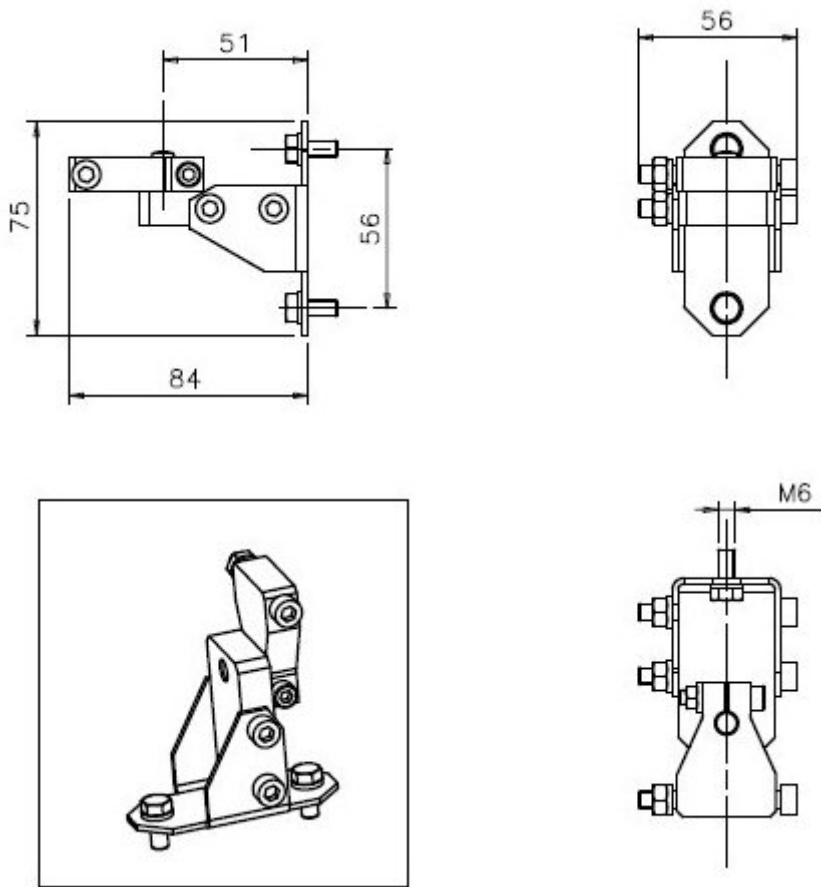


Fig 53 - Mounting kit

For each SG-DM mirror order 1 mounting kit ST-DM.

Mounting kit SG-DM on SG-PSB (ST-PS-DM)

MODEL	DESCRIPTION	CODE
ST-PS-DM	Deviating mirror SG-DM mounting kit (2 T-nuts)	95ASE1770

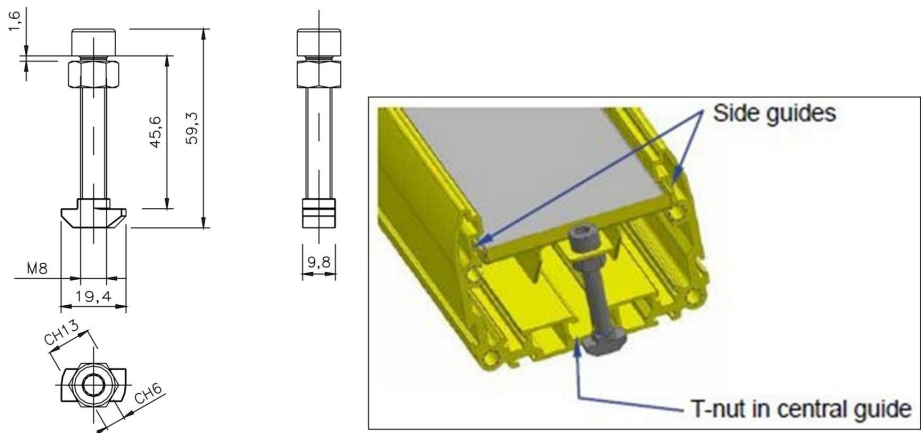


Fig 54 - Mounting kit

For each SG-DM mirror order 1 mounting kit ST-PS-DM.

15.8 (SG-IP69K) PMMA PROTECTION TUBES

MODEL	DESCRIPTION	L (mm)	CODE
SG -IP69K 150	Tubular IP69K H=150mm	373,5	95ASE1290
SG -IP69K 300	Tubular IP69K H=300mm	520,7	95ASE1300
SG -IP69K 450	Tubular IP69K H=450mm	670,8	95ASE1310
SG -IP69K 600	Tubular IP69K H=600mm	820,7	95ASE1320
SG -IP69K 750	Tubular IP69K H=750mm	970,8	95ASE1330
SG -IP69K 900	Tubular IP69K H=900mm	1120,7	95ASE1340
SG -IP69K 1050	Tubular IP69K H=1050mm	1270,7	95ASE1350
SG -IP69K 1200	Tubular IP69K H=1200mm	1420,8	95ASE1360
SG -IP69K 1350	Tubular IP69K H=1350mm	1570,7	95ASE1370
SG -IP69K 1500	Tubular IP69K H=1500mm	1720,8	95ASE1380
SG -IP69K 1650	Tubular IP69K H=1650mm	1870,8	95ASE1390
SG -IP69K 1800	Tubular IP69K H=1800mm	2020,8	95ASE1400

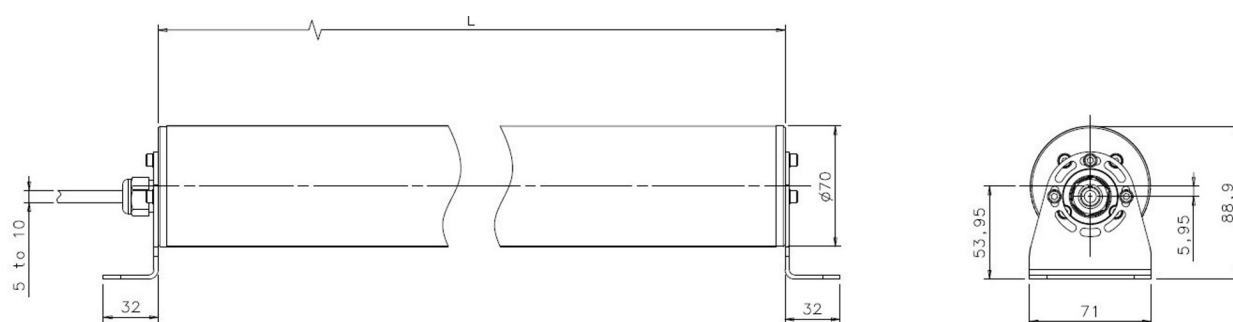


Fig 55 - Dimensions (mm)

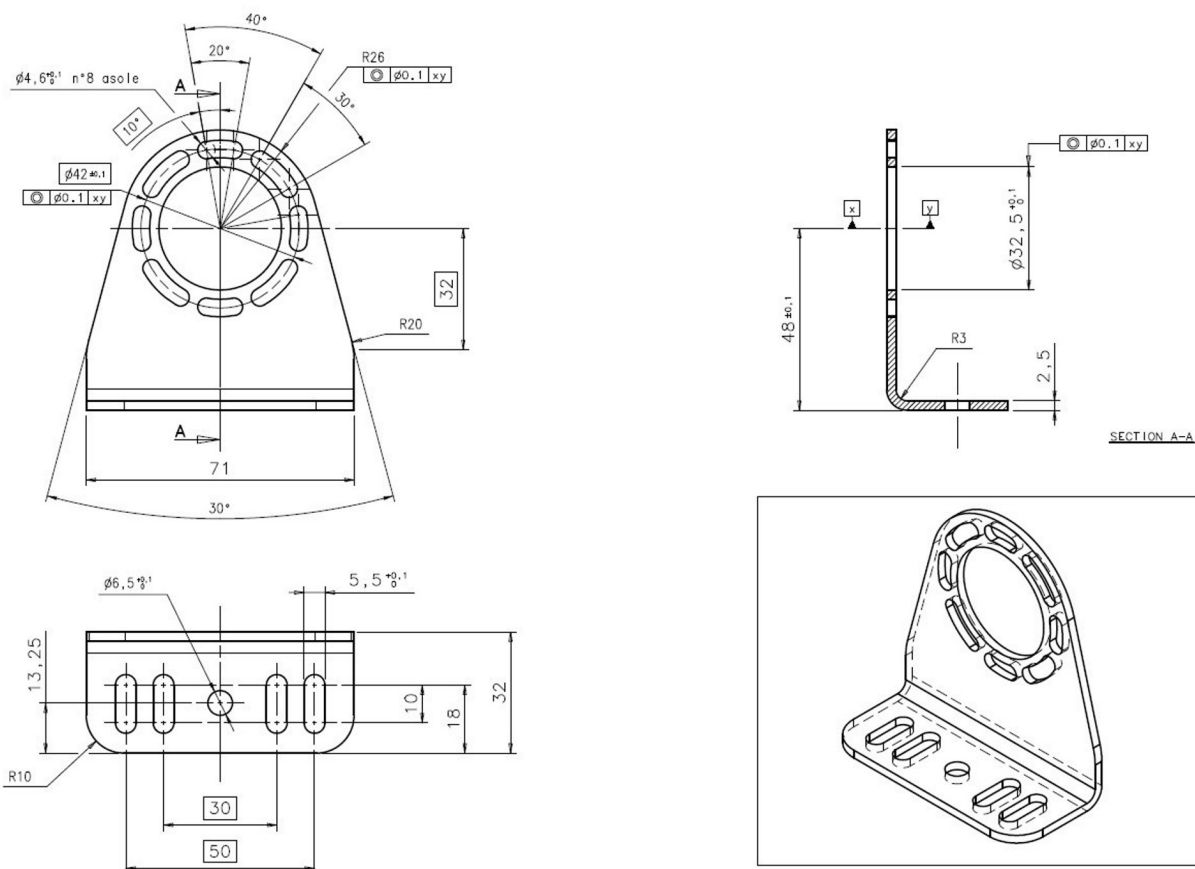


Fig 56 - Mounting kit

15.9 (SG-LS) PMMA LENS SHIELD

MODEL	DESCRIPTION	CODE
SG-LS 150	Lens shield H=150 mm (5 pcs)	95ASE1450
SG-LS 300	Lens shield H=300 mm (5 pcs)	95ASE1460
SG-LS 450	Lens shield H=450 mm (5 pcs)	95ASE1460
SG-LS 600	Lens shield H=600 mm (5 pcs)	95ASE1470
SG-LS 750	Lens shield H=750 mm (5 pcs)	95ASE1480
SG-LS 900	Lens shield H=900 mm (5 pcs)	95ASE1490
SG-LS 1050	Lens shield H=1050 mm (5 pcs)	95ASE1500
SG-LS 1200	Lens shield H=1200 mm (5 pcs)	95ASE1510
SG-LS 1350	Lens shield H=1350 mm (5 pcs)	95ASE1520
SG-LS 1500	Lens shield H=1500 mm (5 pcs)	95ASE1530
SG-LS 1650	Lens shield H=1650 mm (5 pcs)	95ASE1540
SG-LS 1800	Lens shield H=1800mm (5 pcs)	95ASE1560



**Each package contains what is necessary to protect a single unit (TX or RX).
To protect both TX and RX , two pieces of the same code are needed.**

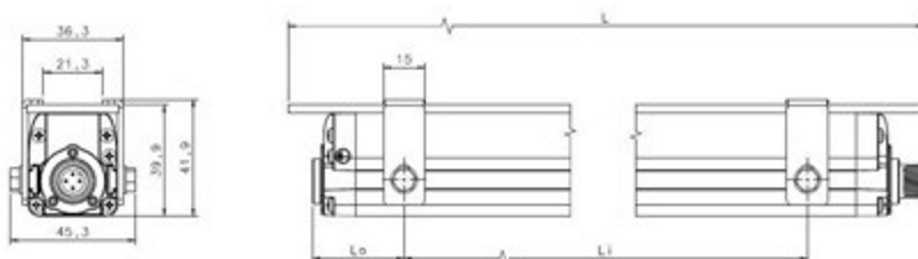


Fig 57 - Dimensions (mm)

**n°
2+2
brackets**

MODEL	L	Li	Lo
015	245	160	30
030	392	345	45
045	540	400	60
060	686	520	75
075	832	590	115
090	980	640	175
105	1126	740	200

**n°
3+3
brackets**

MODEL	L	Li	Lo
120	1274	445	200
135	1422	520	200
150	1568	595	200
165	1715	670	200
180	1860	745	200

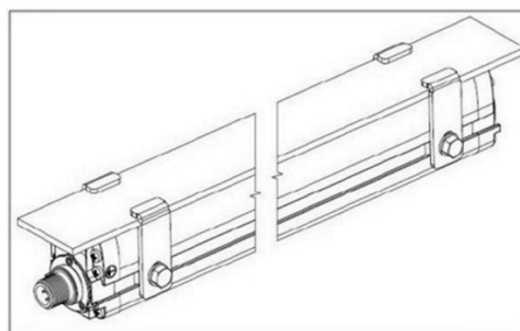


Fig 58 - Mounting kit

15.10 (TP) TEST PIECE

MODEL	DESCRIPTION	CODE
TP-14	Test piece Ø 14mm L=300mm	95ACC1630
TP-20	Test piece Ø 20mm L=300mm	95ACC1640
TP-24	Test piece Ø 24mm L=200mm	95ASE2570
TP-30	Test piece Ø 30mm L=300mm	95ACC1650
TP-34	Test piece Ø 34mm L=200mm	95ASE2580
TP-35	Test piece Ø 35mm L=300mm	95ACC1660
TP-40	Test piece Ø 40mm L=300mm	95ACC1820
TP-50	Test piece Ø 50mm L=300mm	95ACC1790
TP-90	Test piece Ø 90mm L=300mm	95ACC1800

15.11 CONNECTION CABLES

4-pole M12 cables

MODEL	DESCRIPTION	CODE
CS-A1-02-U-03	4-pole M12 cable (axial) 3 m	95ASE1120
CS-A1-02-U-05	4-pole M12 cable (axial) 5 m	95ASE1130
CS-A1-02-U-10	4-pole M12 cable (axial) 10 m	95ASE1140
CS-A1-02-U-15	4-pole M12 cable (axial) 15 m	95ASE1150
CS-A1-02-U-25	4-pole M12 cable (axial) 25 m	95ASE1160

5-pole M12 cables

MODEL	DESCRIPTION	CODE
CS-A1-03-U-03	5-pole M12 cable (axial) 3 m UL2464	95ASE1170
CS-A1-03-U-05	5-pole M12 cable (axial) 5 m UL2464	95ASE1180
CS-A1-03-U-10	5-pole M12 cable (axial) 10 m UL2464	95ASE1190
CS-A1-03-U-15	5-pole M12 cable (axial) 15 m UL2464	95ASE1200
CS-A1-03-U-25	5-pole M12 cable (axial) 25 m UL2464	95ASE1210
CS-A1-03-U-50	5-pole M12 cable (axial) 50 m UL2464	95A252700

8-pole M12 cables

MODEL	DESCRIPTION	CODE
CS-A1-06-U-03	8-pole M12 cable (axial) 3 m UL2464	95ASE1220
CS-A1-06-U-05	8-pole M12 cable (axial) 5 m UL2464	95ASE1230
CS-A1-06-U-10	8-pole M12 cable (axial) 10 m UL2464	95ASE1240
CS-A1-06-U-15	8-pole M12 cable (axial) 15 m UL2464	95ASE1250
CS-A1-06-U-25	8-pole M12 cable (axial) 25 m UL2464	95ASE1260
CS-A1-06-U-50	8-pole M12 cable (axial) 50 m UL2464	95A252710

15.12 (SG-LP) LASER POINTER

MODEL	DESCRIPTION	CODE
SG-LP	Laser pointer	95ASE5590

The laser pointer of the SG-LP series represents a valid alignment and installation support for the safety light curtain series.

The pointer can be moved along the light curtain profile to verify the complete device alignment (top and bottom).

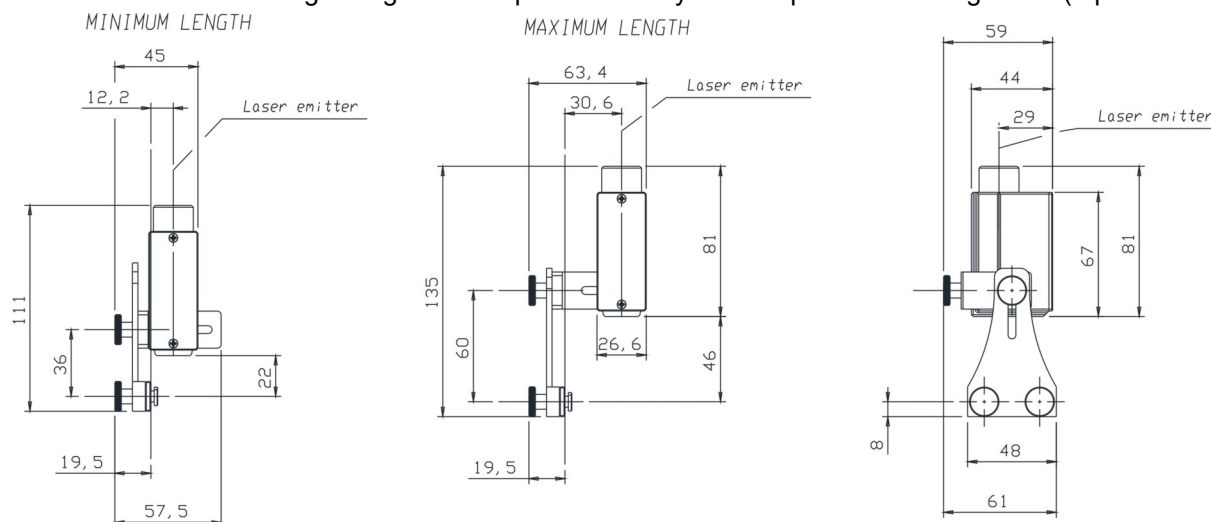


Fig 59 - Dimensions (mm)



Fig 60 - Laser pointer

15.13 (SE-SR2) SAFETY RELAY

15.14

MODEL	DESCRIPTION	CODE
SE-SR2	Type 4 safety relay - 3 NQ 1 NC	95ACC6170

The drawing show the connection between the safety light curtain and the Type 4 safety relay of the SE-SR2 series operating in the automatic Restart mode.

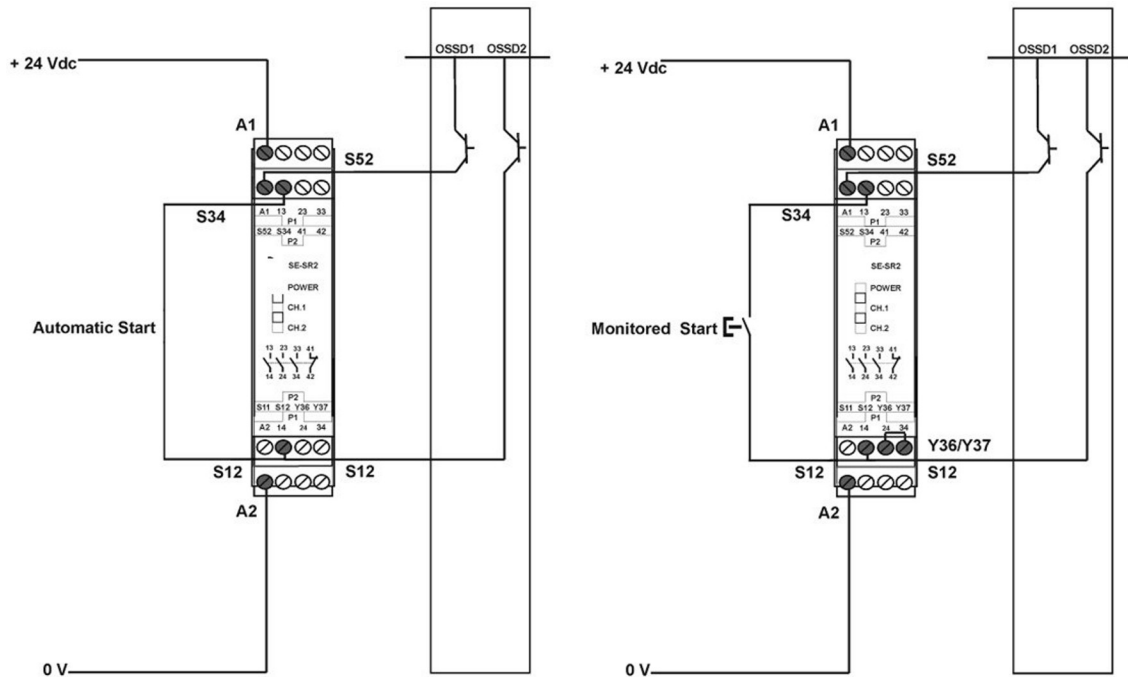


Fig 61 - Safety relay

16 GLOSSARY

Detection zone: zone within which a specified test piece will be detected by the ESPE

Safety light curtain: it is an active optoelectronic protective device (AOPD) including an integrated system consisting of one or several emitting elements and one or several receiving elements forming a detection area with a detecting capacity specified by the supplier.

Detection capability (or Resolution): the minimum dimension which an opaque object must have in order to interrupt at least one beams of the ESPE whatever is position across the protected height.

Force-guided contacts: Relay contacts are force guided when they are mechanically connected so that they must switch simultaneously on input change.

If one contact of the series remains “welded”, no other relay contact is able to move.

That relay characteristic allows the use of EDM function.

OSSD (Output signal switching device): part of the ESPE connected to machine control system.

When the sensor is enabled during standard operating conditions, it switches to disabled status.

ESPE (Electro-sensitive protective equipment): assembly of devices and/or components working together to activate the protective disabling function or to detect the presence of something and including at least: a sensor, command/control devices and output signal switching devices.

AOPD (Active optoelectronic protective device): its detection function is achieved thanks to the use of optoelectronic receivers and emitters detecting the optical beams interruptions inside the device caused by an opaque object present inside the specified detecting area.

An active optoelectronic protective device (AOPD) can operate both in emitter-receiver mode and in retro-reflective light curtains.

Protective device: device having the function to protect the operator against possible risks of injury due to the contact with machine potentially-dangerous parts.

Min.installation distance: min. distance necessary to allow machine dangerous moving parts to completely stop before the operator can reach the nearest dangerous point. This distance shall be measured from the middle point of the detecting area to the nearest dangerous point. Factors affecting min. installation distance value are machine stop time, total safety system response time and light curtain resolution.

EDM (External device monitoring): device used by the ESPE to monitor the status of the external command devices.

MPCE (Machine primary control element): electrically-powered element having the direct control of machine regular operation so as to be the last element, in order of time, to operate when the machine has to be enabled or blocked.

Emitter (TX): unit emitting infrared beams, consisting of a set of optically-synchronised LEDs. The emitting unit, combined with the receiving unit (installed in the opposite position), generates an optical “curtain”, i.e. the detecting area.

Restart interlocking device (=RESTART): device preventing machine automatic restart after sensor activation during a dangerous phase of machine operating cycle, after a change of machine operating mode, and after a variation in machine start control devices.

Start interlocking device (= START): device preventing machine automatic start if the ESPE is live or the voltage is disabled and enabled once again.

Interlock: operating state of ESPE in Manual Restart Mode when all beams are free but the Restart command hasn't been received yet.

Normal Operation: operating state of ESPE when all beams are free, OSSD LED lit GREEN in SL light curtain OSSD1 and OSSD2 are switched ON.

N.O.: normally opened

N.C.: normally closed

Machine operator: qualified person allowed to use the machine.

Qualified operator: a person who holds a professional training certificate or having a wide knowledge and experience and who is acknowledged as qualified to install and/or use the product and to carry out periodical test procedures.

Working point: machine position where the material or semifinished product is worked.

Receiver (RX): unit receiving infrared beams, consisting of a set of optically-synchronised phototransistors. The receiving unit, combined with the emitting unit (installed in the opposite position), generates an optical "curtain", i.e. the detecting area.

Crossing hazard: situation under which an operator crossing the area controlled by the safety device and this latter stops and keeps the machine stopped until the hazard is eliminated, and then enters the dangerous area. Now the safety device could not be able to prevent or avoid an unexpected restart of the machine with the operator still present inside the dangerous area.

Risk: probability of occurrence of an injury and severity of the injury itself.

Block condition (=BREAK): status of the light curtain taking place when a suitably-sized opaque object (see cfr.XREF-1:313]) interrupts one or several light curtain beams.

Under these conditions, OSSD1 and OSS2 light curtain outputs are simultaneously switched OFF within the device response time.

Safe State: operating state of ESPE when at least one beam is intercepted, OSSD LED lit RED in [INLINE-1:44 light curtain. OSSD1 and OSSD2 are both switched OFF.

Response time: maximum time between the occurrence of the event leading to the actuation of the sensing device and the output signal switching devices (OSSD) achieving the OFF-state

Test piece: opaque object having a suitable size and used to test safety light curtain correct operation.

Type (of ESPE): the Electro-sensitive Protective Equipment (ESPE) have different reactions in case of faults or under different environmental conditions.

The classification and definition of the "type" (ex. type 2, type 4, according to EN 61496-1: 2013) defines the minimum requirements needed for ESPE design, manufacturing and testing.

Dangerous area: area representing an immediate or imminent physical hazard for the operator working inside it or who could get in contact with it.

Fig 1 - Detection capability.....	9
Fig 2 - Detection Zone.....	10
Fig 3 - Installation distance (vertical positioning).....	11
Fig 4 - Installation distance (horizontal positioning)	12
Fig 5 - Hand protection on moulding machine.....	14
Fig 6 - Cooling and air conditioning systems.....	15
Fig 7 - Automatic warehouses.....	15
Fig 8 - Wrong light curtain positioning.....	18
Fig 9 - Correct light curtain positioning.....	18
Fig 10 - Wrong light curtain positioning.....	18
Fig 11 - Correct light curtain positioning.....	18
Fig 12 - Distance from reflecting surfaces.....	19
Fig 13 - Minimum distance from reflective surface.....	20
Fig 14 - Distance between homologous devices.....	21
Fig 15 - Recommended positioning for homologous devices.....	22
Fig 16 - Wrong light curtain TX-RX orientations.....	23
Fig 17 - Use of deviating mirrors.....	24
Fig 18 - Path of the test piece	25
Fig 19 - Angle brackets	26
Fig 20 - Rotating brackets	26
Fig 21 - Fixing brackets.....	27
Fig 22 - Dimensions (mm).....	27
Fig 23 - Receiver.....	28
Fig 24 - Emitter	28
Fig 25 - Connection to SE-SR2 Safety Relais.....	29
Fig 26 - OSSDs connection.....	30
Fig 27 - Ground connection configuration	31
Fig 28 -	32
Fig 29 - Receiver & Emitter	32
Fig 30 - Test timings	36
Fig 31 - Reset timings	36
Fig 32 - Signalling LEDs.....	37
Fig 33 - Dimensions (mm).....	45
Fig 34 - Dimensions (mm).....	46
Fig 35 - ST-KSTD	47
Fig 36 - Angled fixing bracket.....	48
Fig 37 - Angled fixing bracket + Orientable support	48
Fig 38 - Angled fixing bracket + Antivibration support.....	48
Fig 39 - Angled fixing bracket + Orientable support + Antivibration support.....	48
Fig 40 - ST-KPxMP	49
Fig 41 - Angled fixing bracket.....	50
Fig 42 - Angled fixing bracket + Orientable support	50
Fig 43 - Angled fixing bracket + Antivibration support.....	50
Fig 44 - Angled fixing bracket + Orientable support + Antivibration support.....	50
Fig 45 - Dimensions (mm).....	51
Fig 46 - Dimensions (mm).....	52
Fig 47 - Fixing kit.....	52
Fig 48 - Dimensions (mm).....	53
Fig 49 - Mounting	53
Fig 50 - Dimensions (mm).....	54
Fig 51 - Dimensions (mm).....	55

Fig 52 - SG-DM 150 Dimensions (mm)..... 55

Fig 53 - Mounting kit..... 56

Fig 54 - Mounting kit..... 56

Fig 55 - Dimensions (mm)..... 57

Fig 56 - Mounting kit..... 57

Fig 57 - Dimensions (mm)..... 58

Fig 58 - Mounting kit..... 58

Fig 59 - Dimensions (mm)..... 61

Fig 60 - Laser pointer..... 61

Fig 61 - Safety relay..... 62



 **DATALOGIC**

www.datasensing.com